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FIG. 1

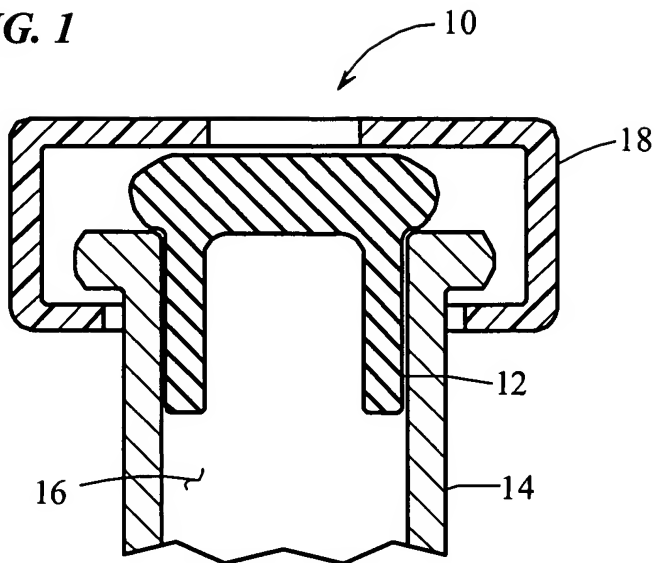


FIG. 2

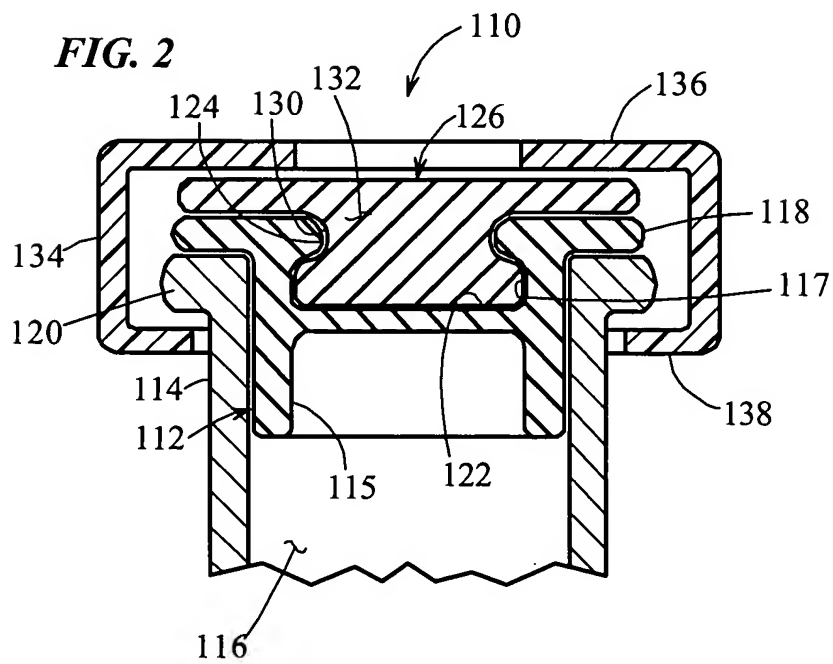


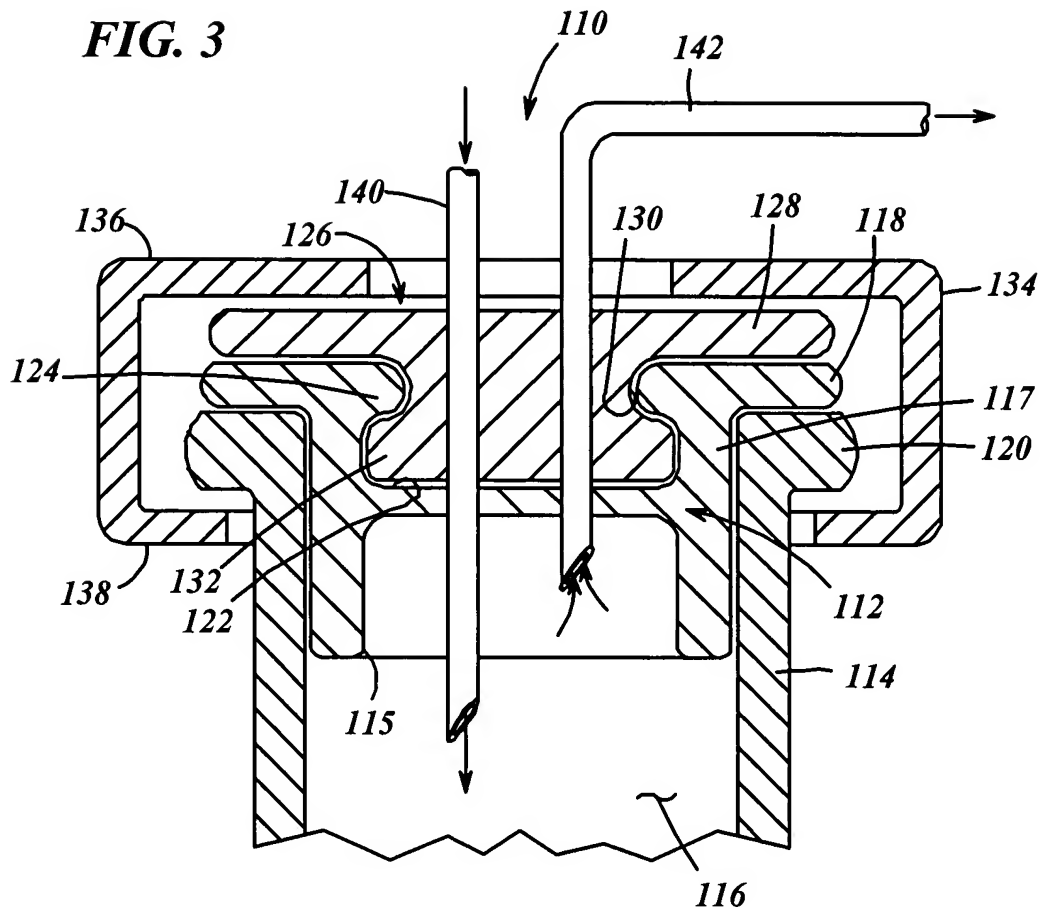
FIG. 3

FIG. 7

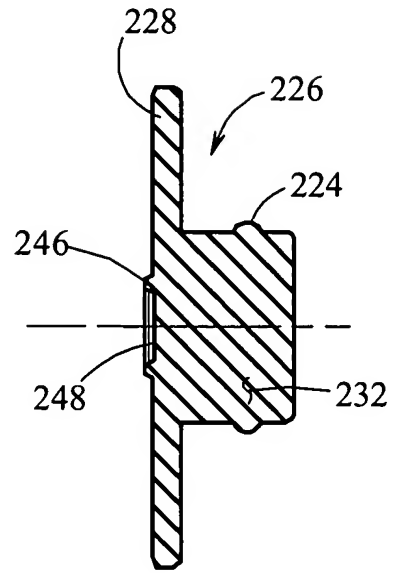
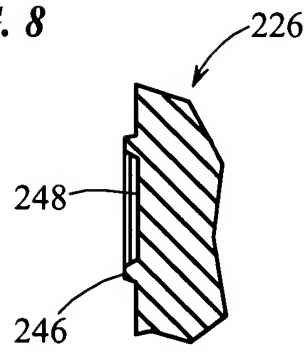


FIG. 8



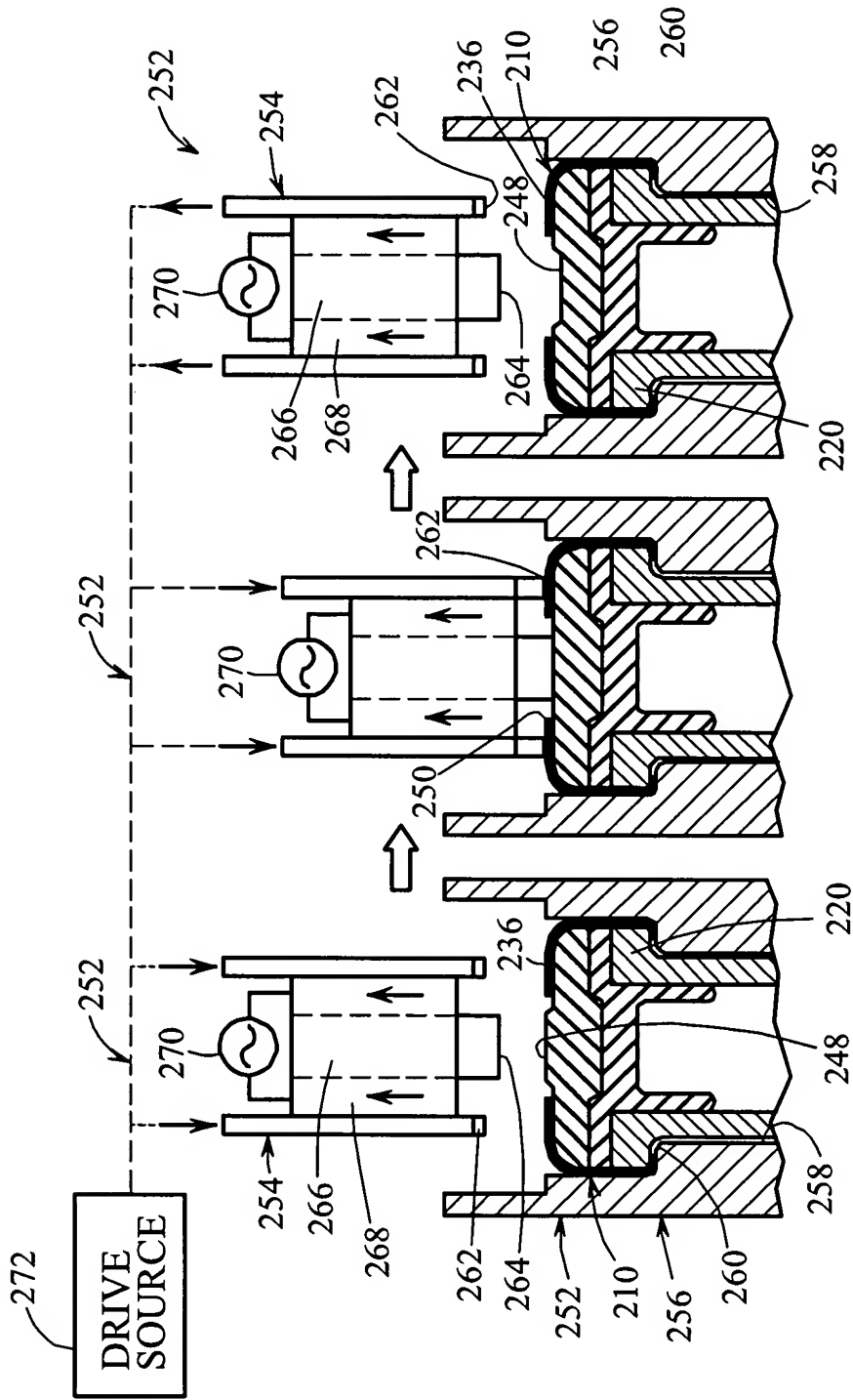


FIG. 9C

FIG. 9B

FIG. 9A

FIG. 10

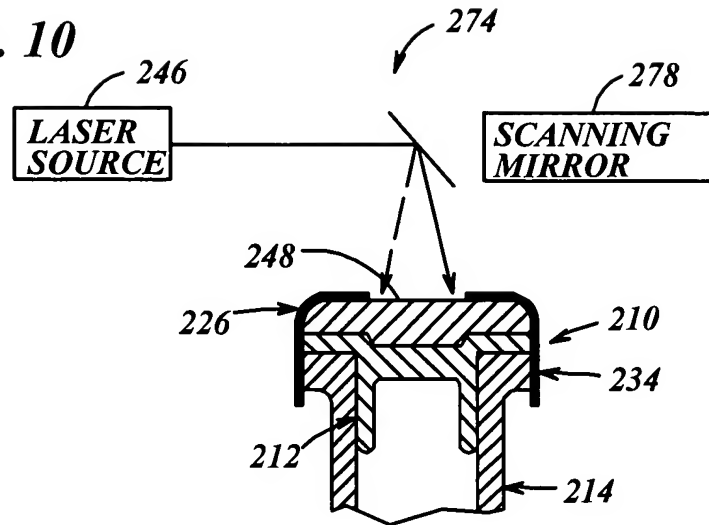
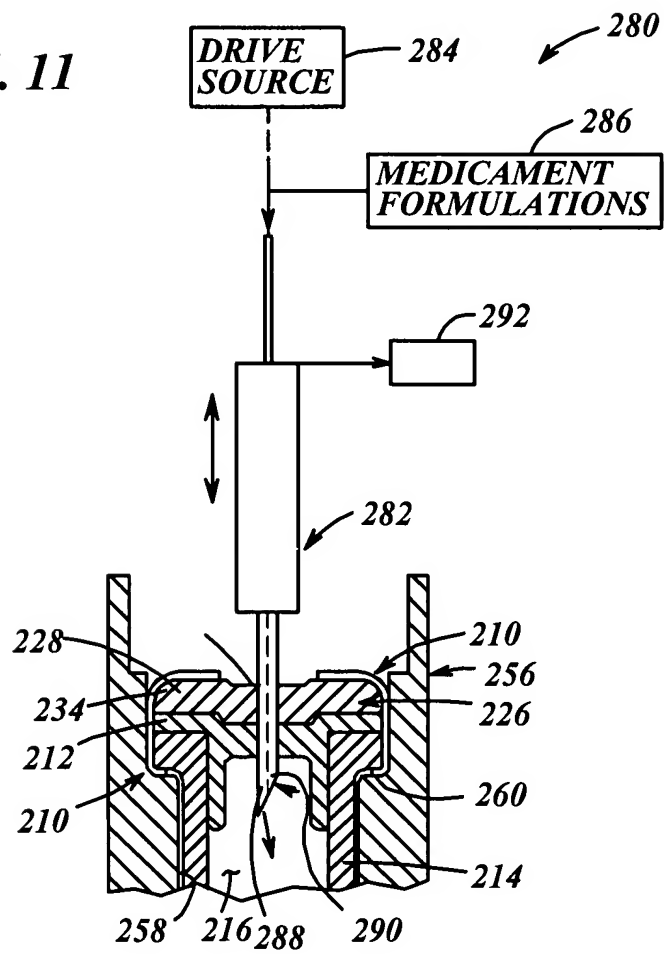
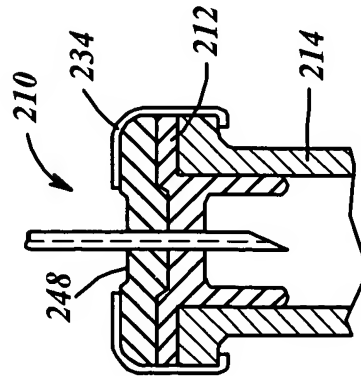


FIG. 11

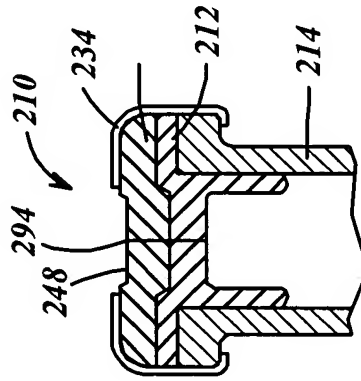


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DRIVE
SOURCE



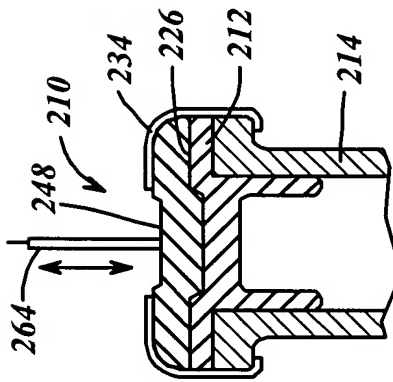
NEEDLE FILL

FIG. 12A



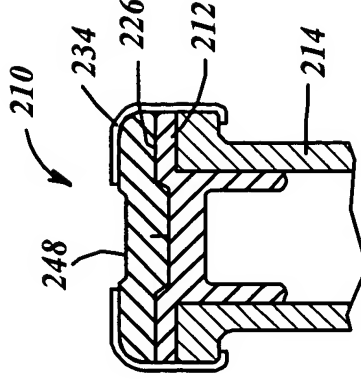
NEEDLE
WITHDRAWN

FIG. 12B



HEAT
SEALING

FIG. 12C



SEALING
COMPLETE

FIG. 12D

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FIG. 13A

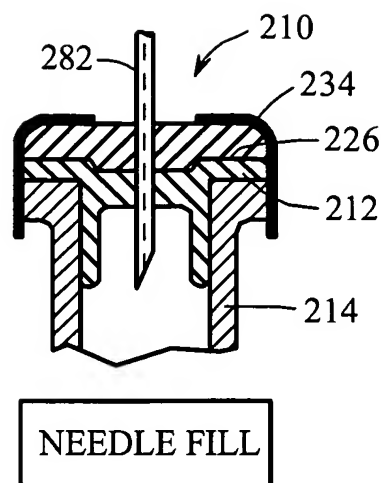


FIG. 13B

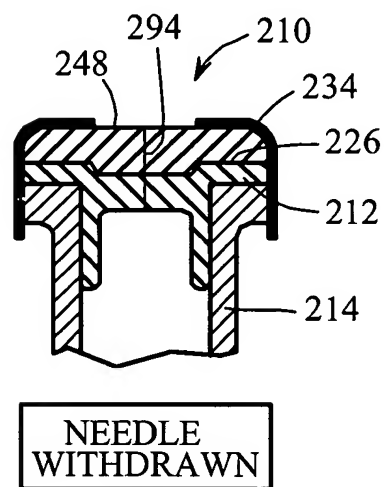


FIG. 13C

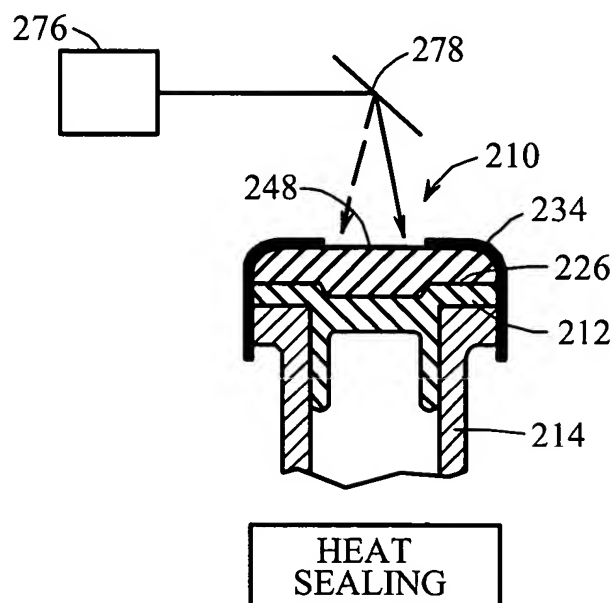


FIG. 14

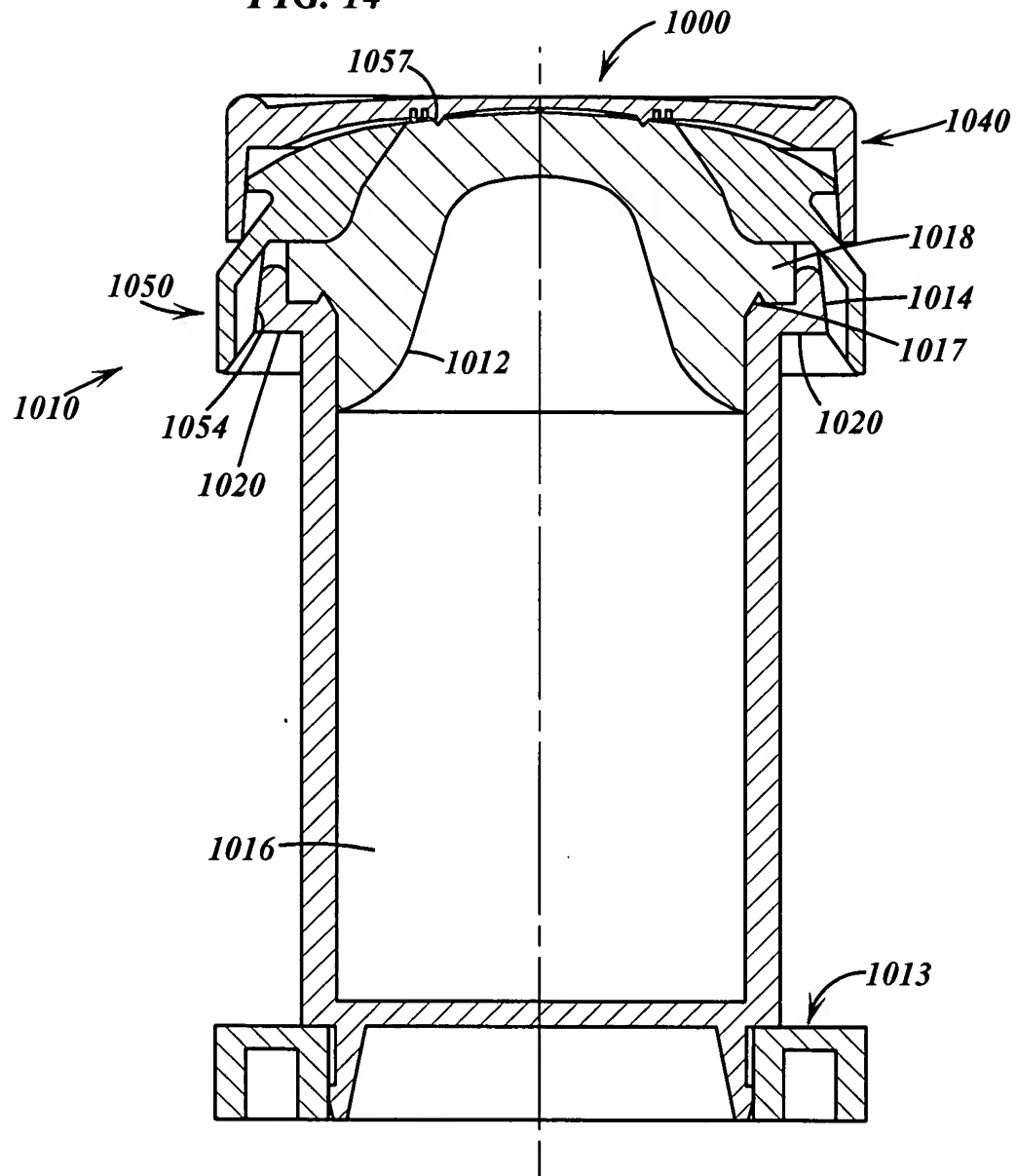
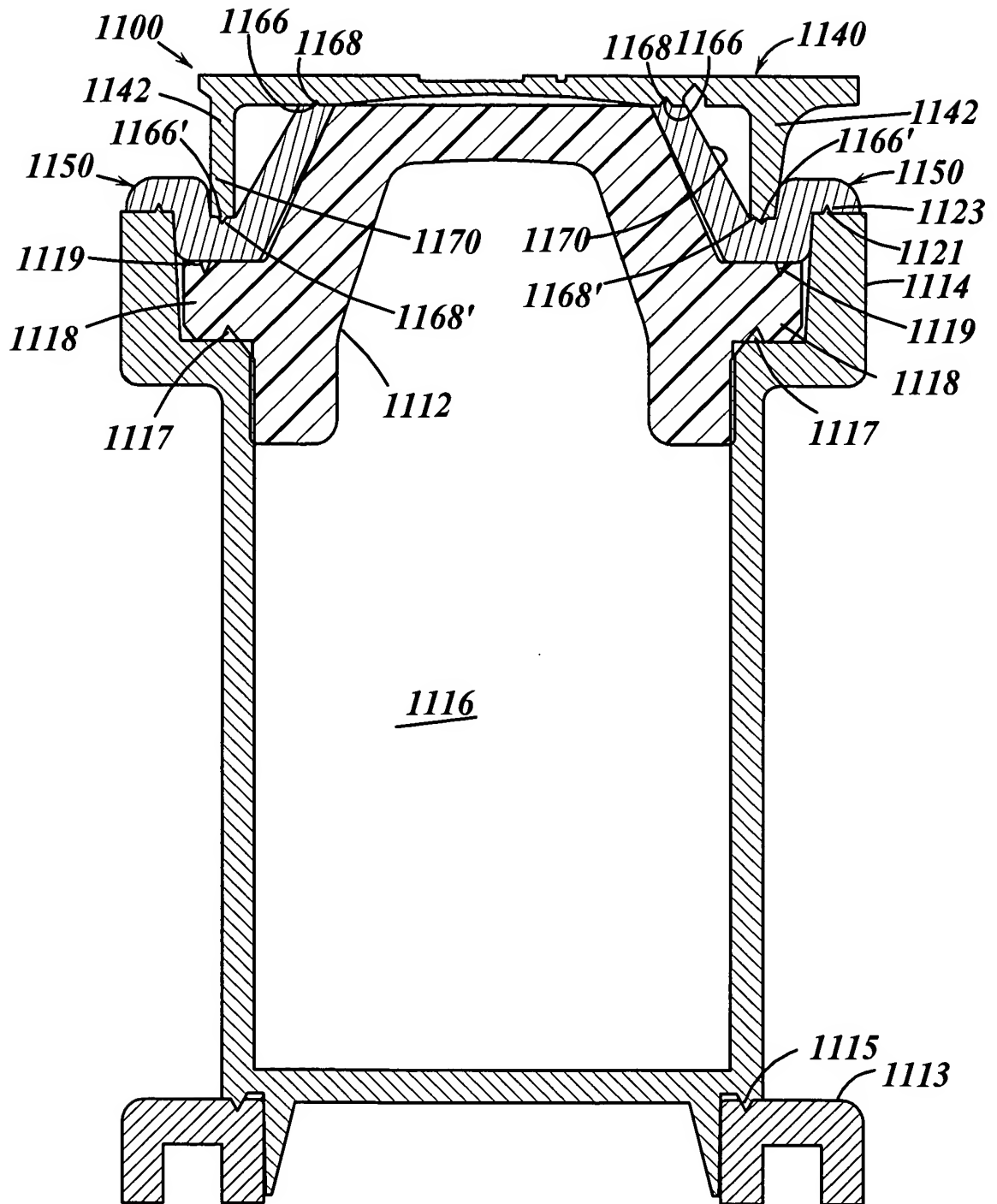
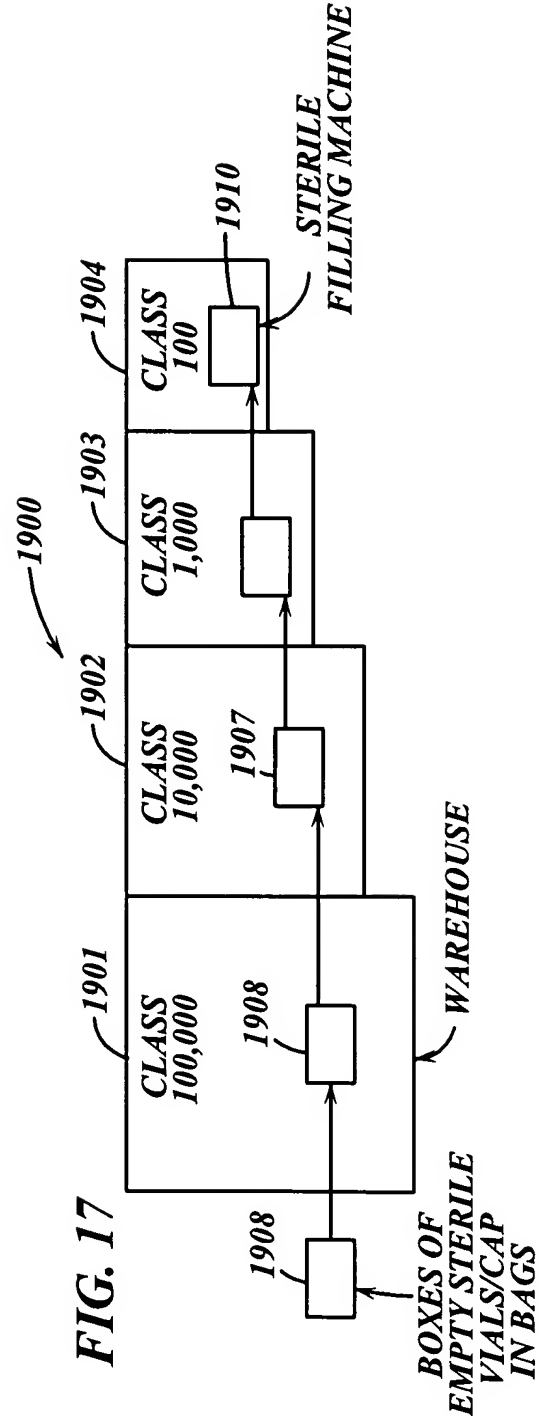
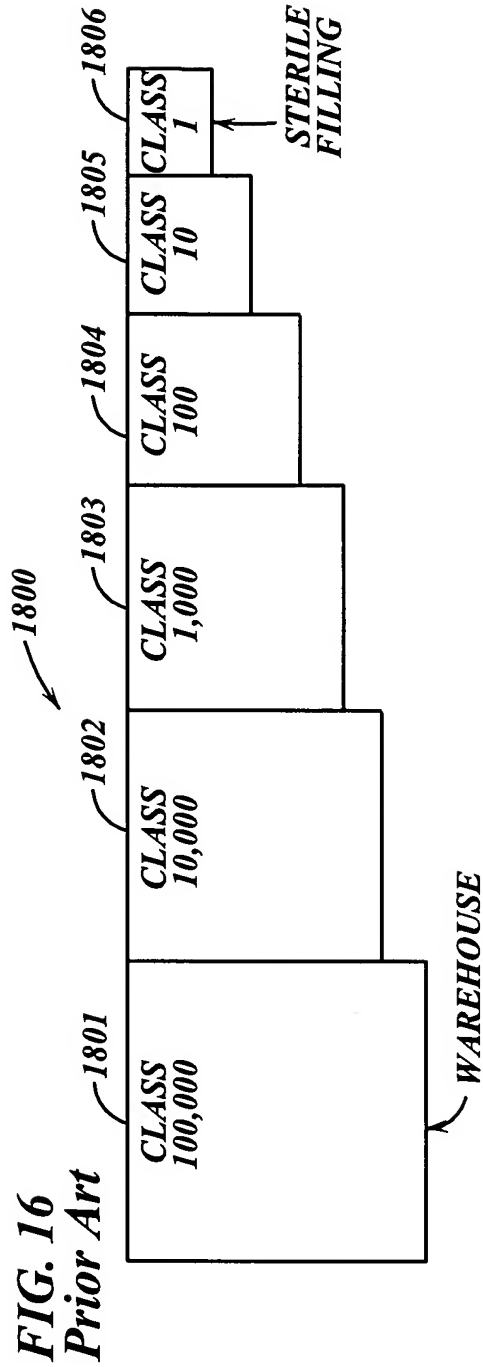


FIG. 15





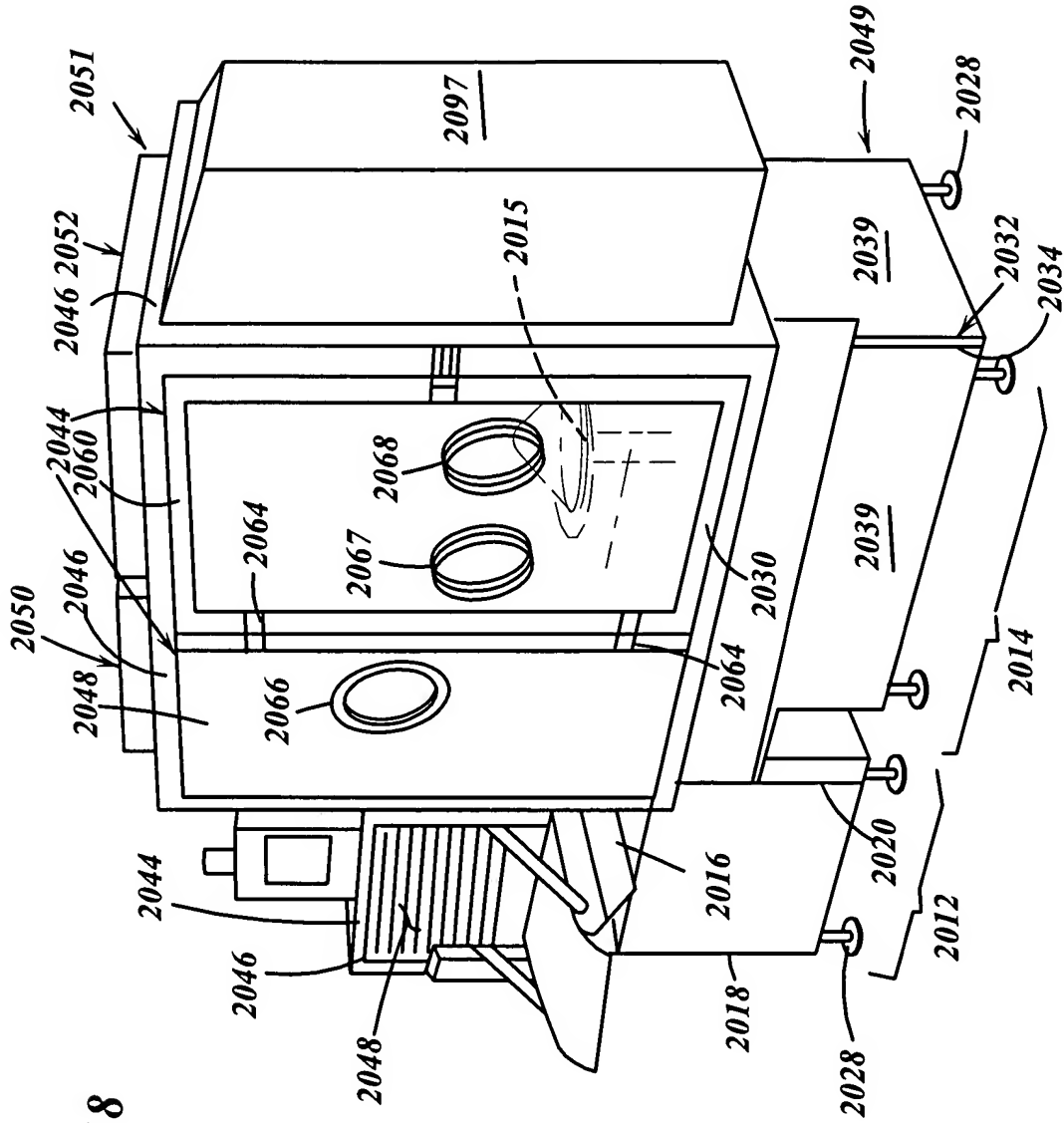


FIG. 18

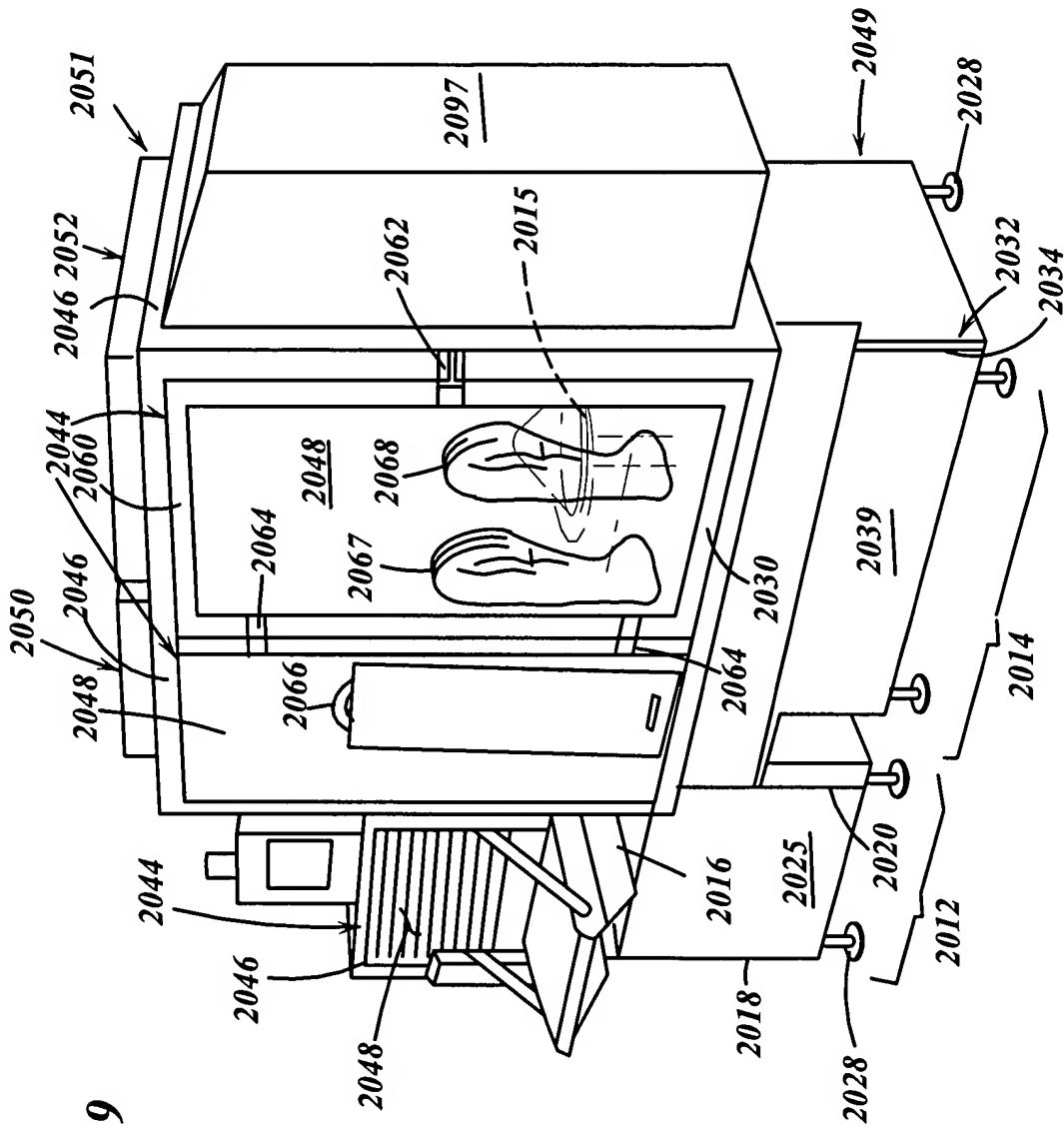
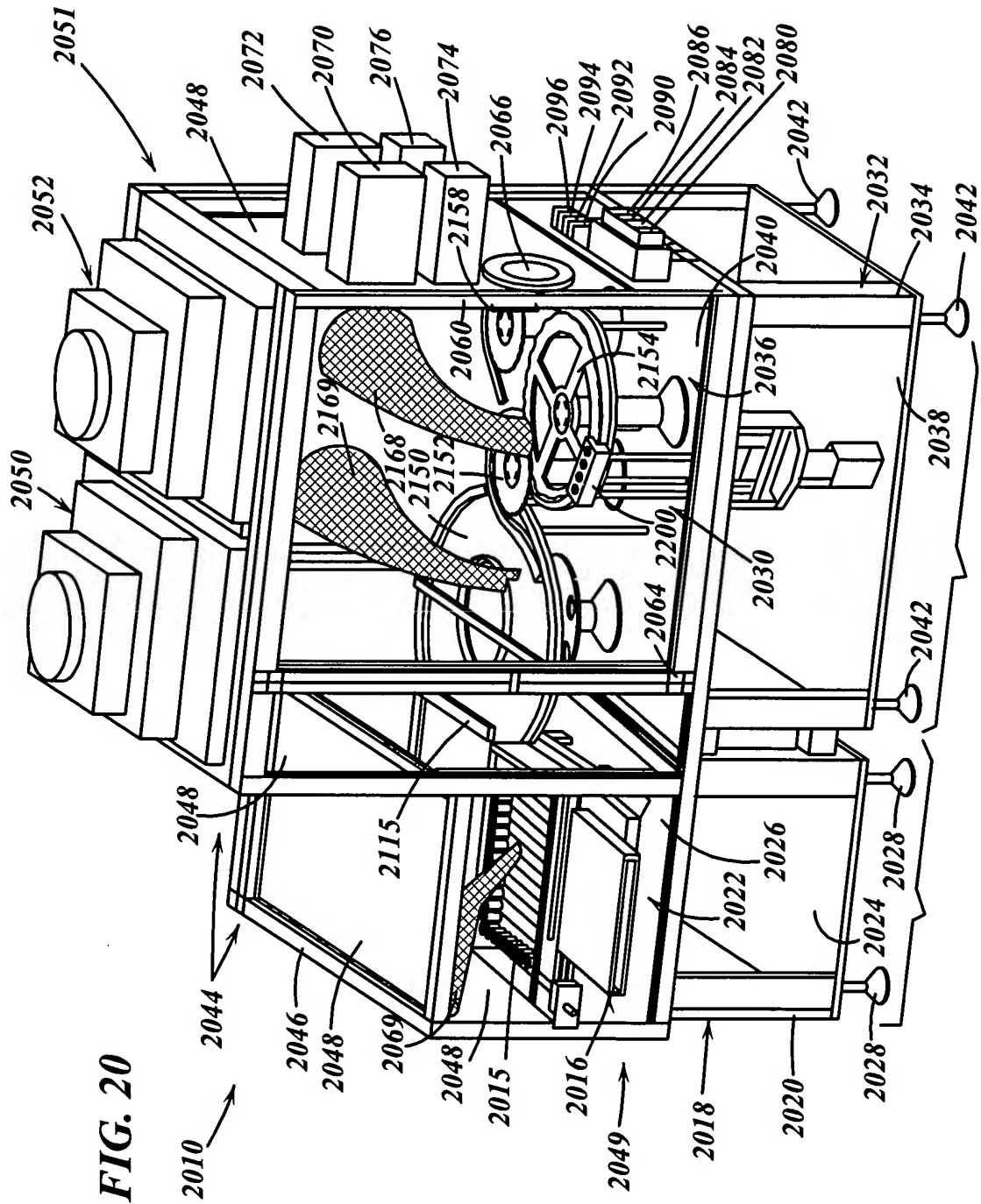
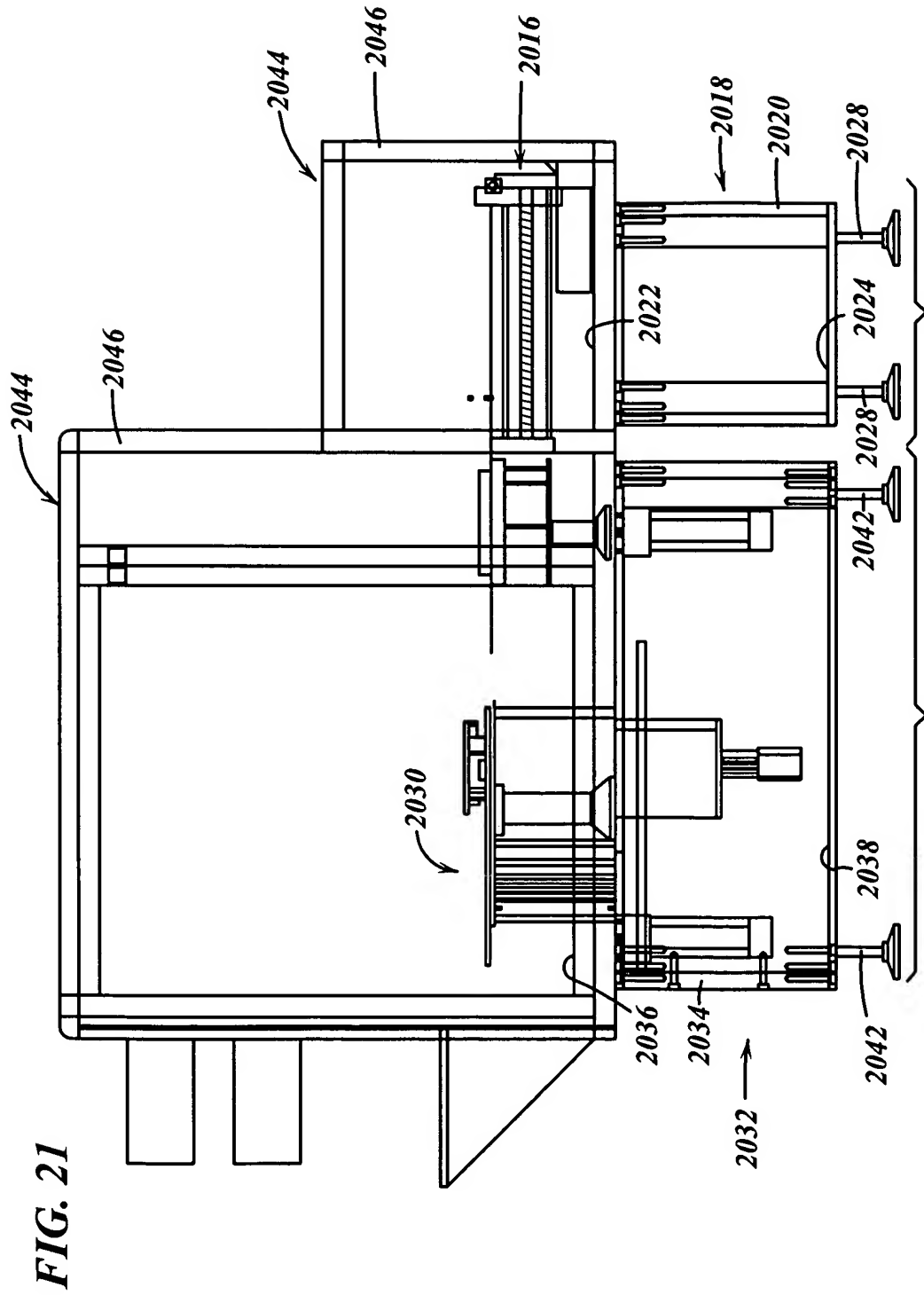


FIG. 19





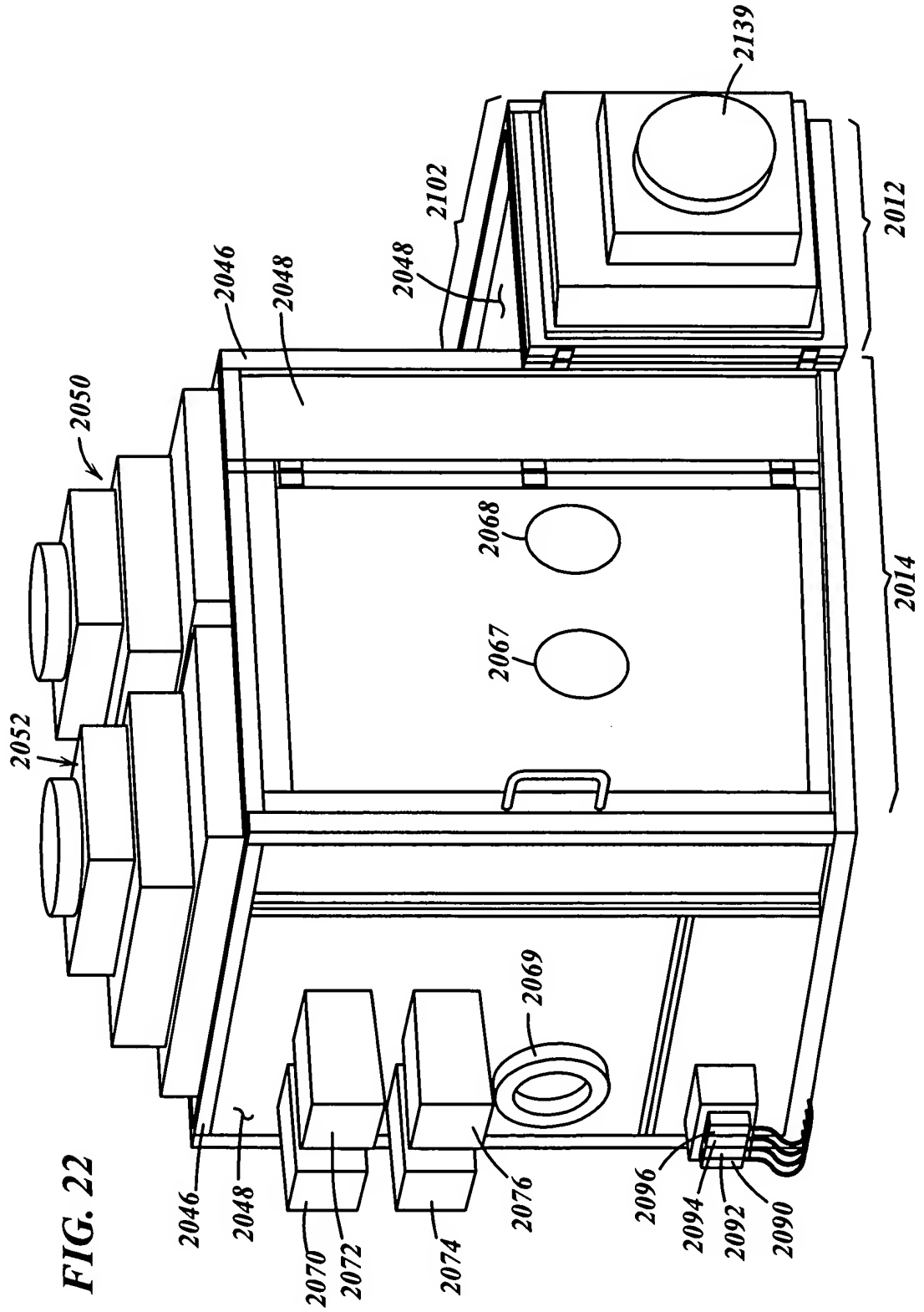


FIG. 23

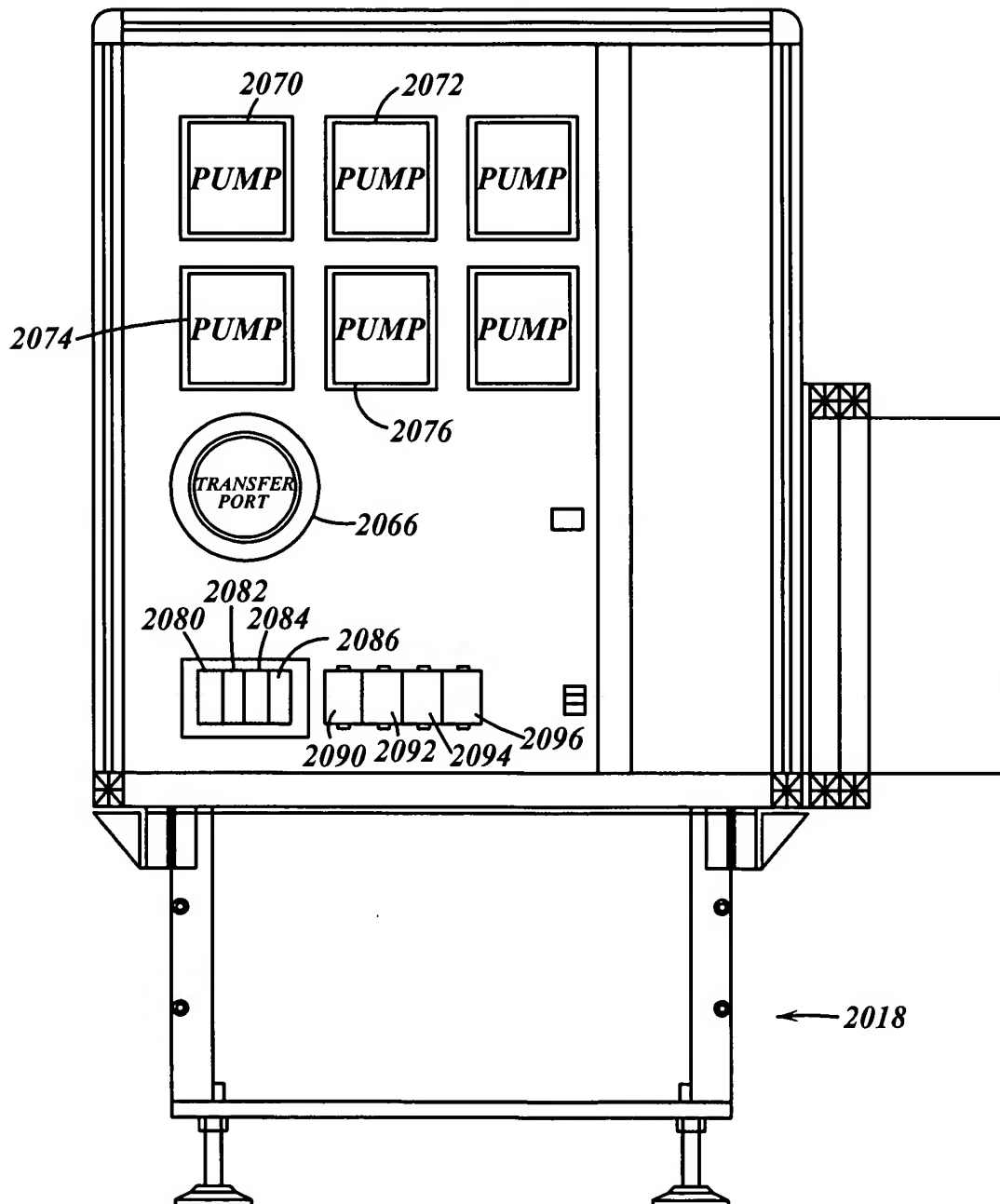
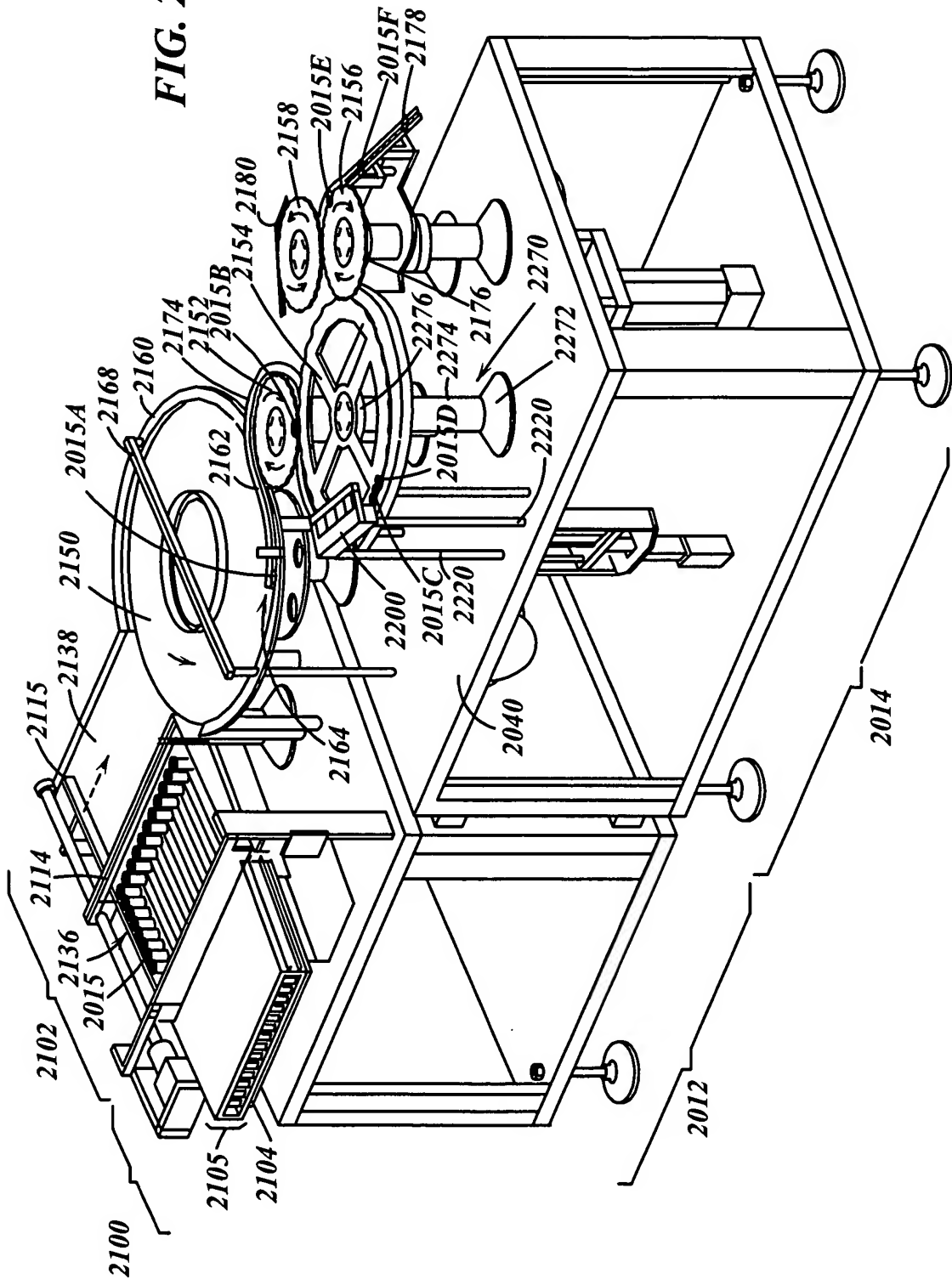
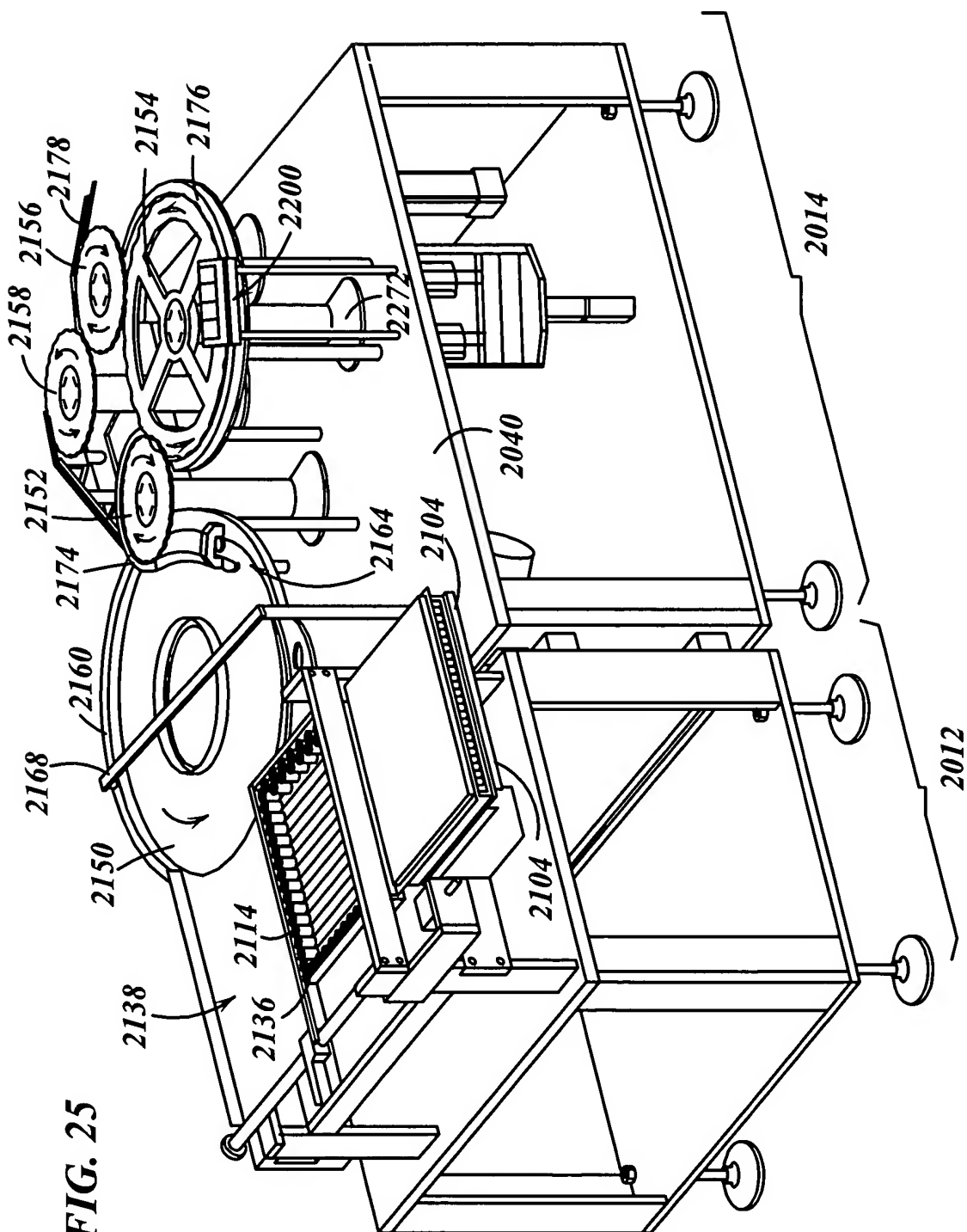
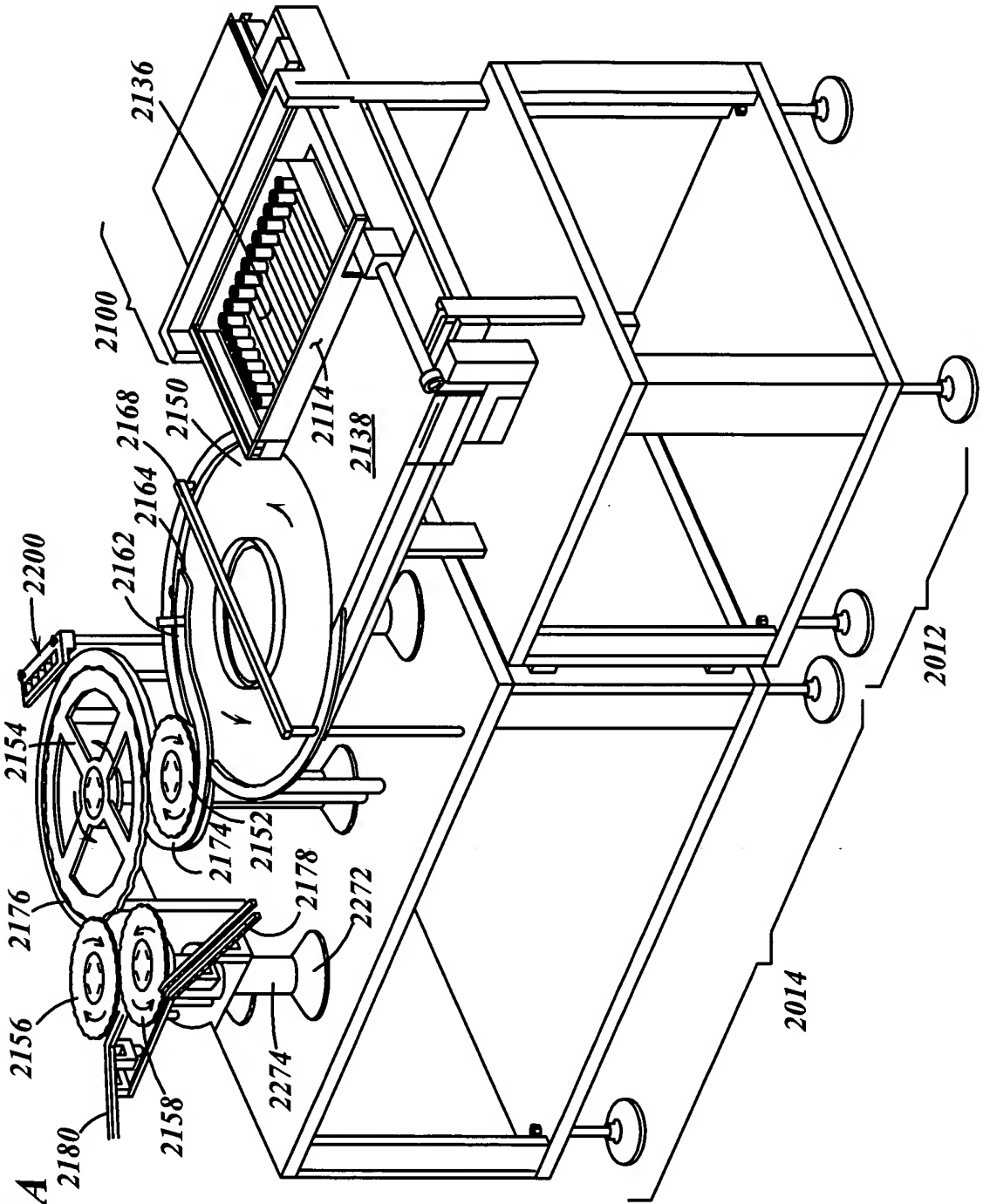
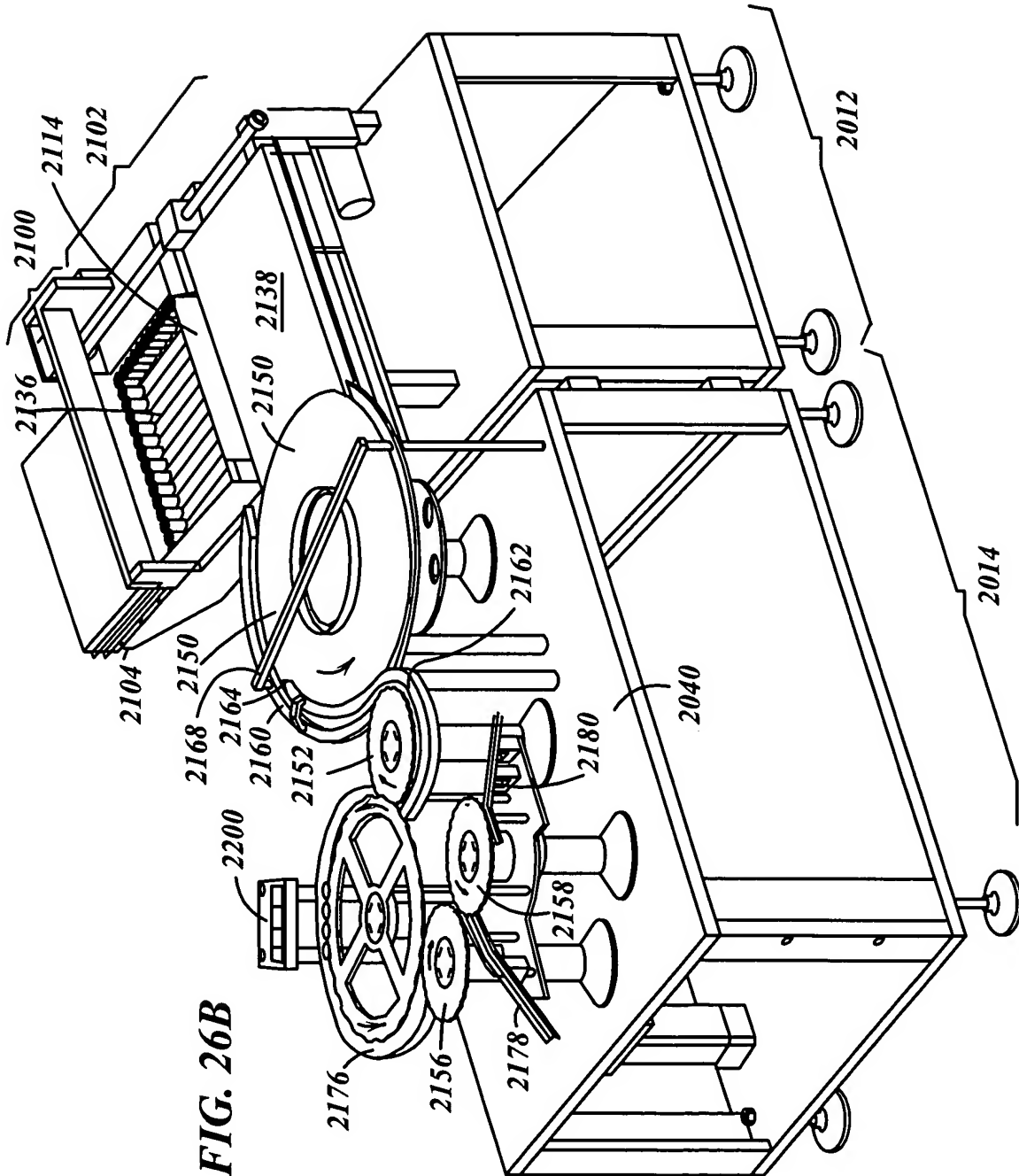


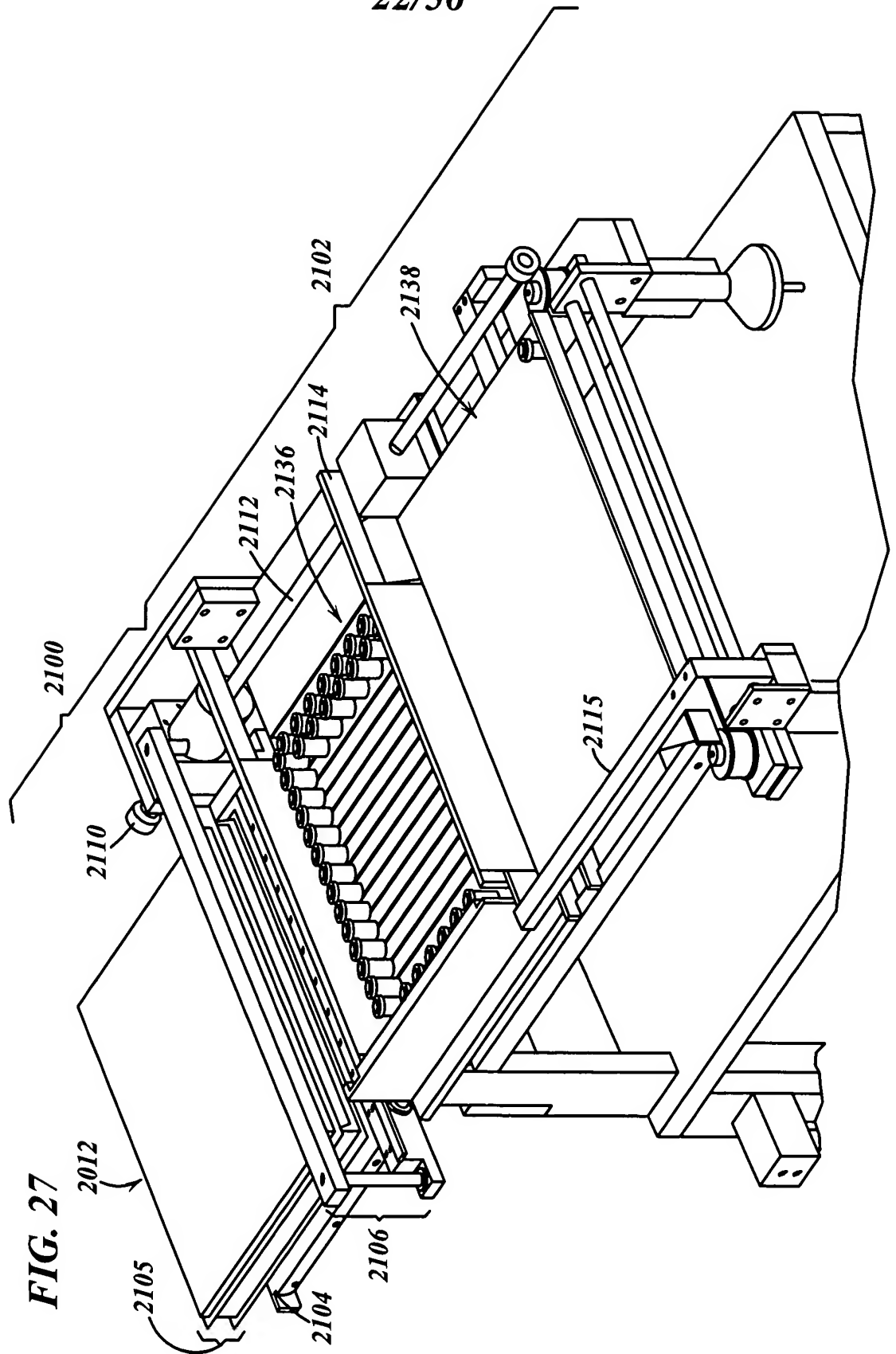
FIG. 24











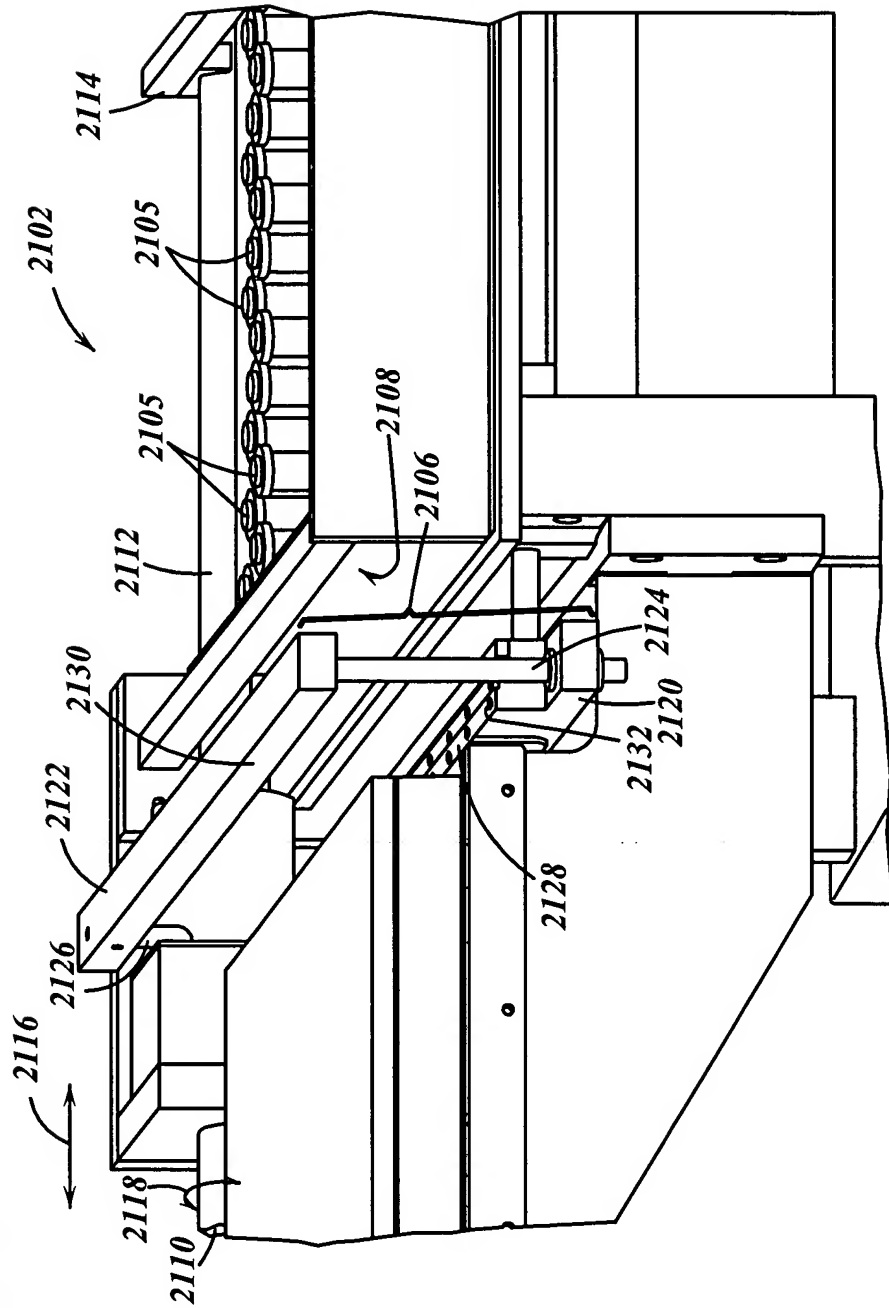


FIG. 28

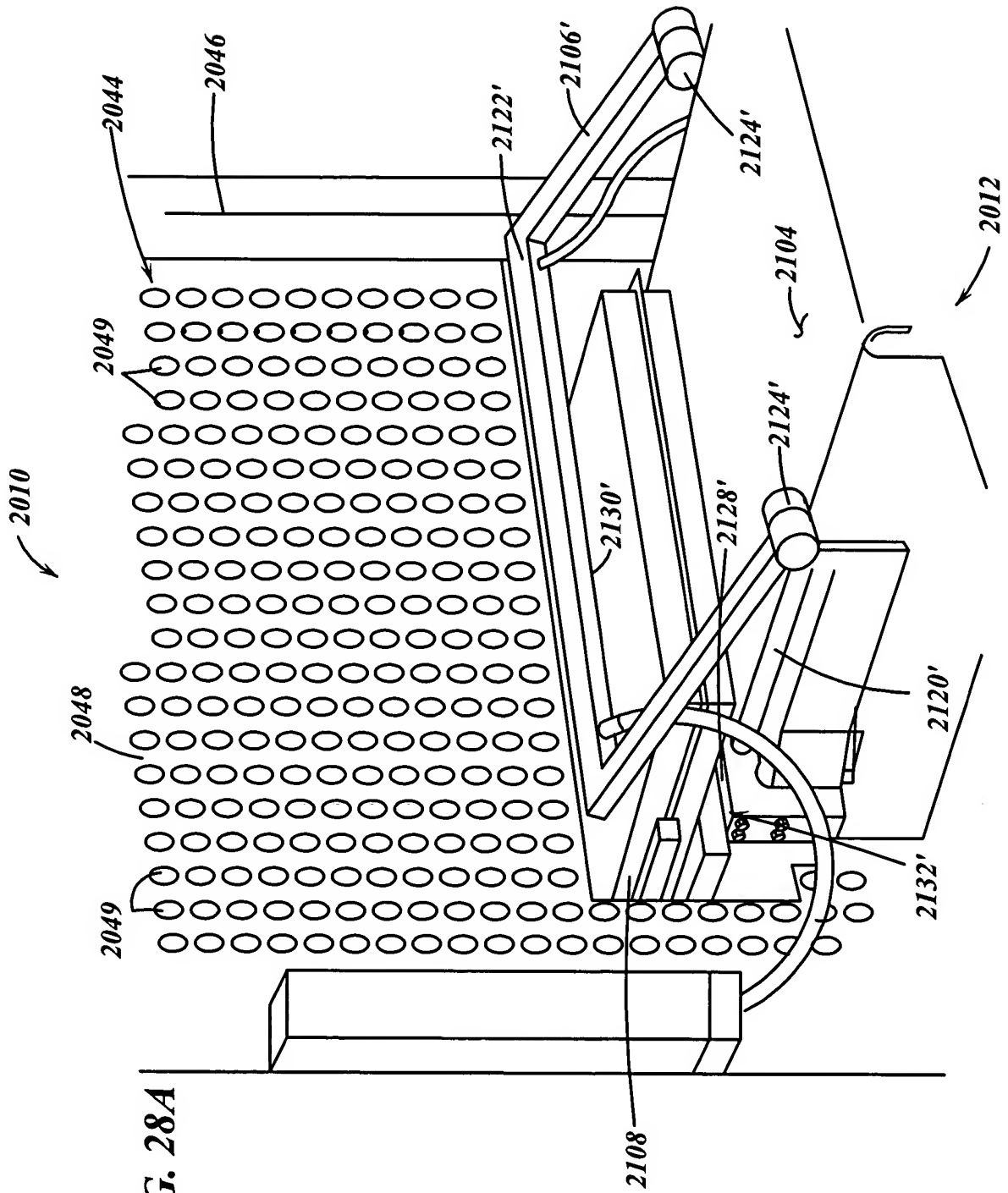


FIG. 28A

FIG. 28B

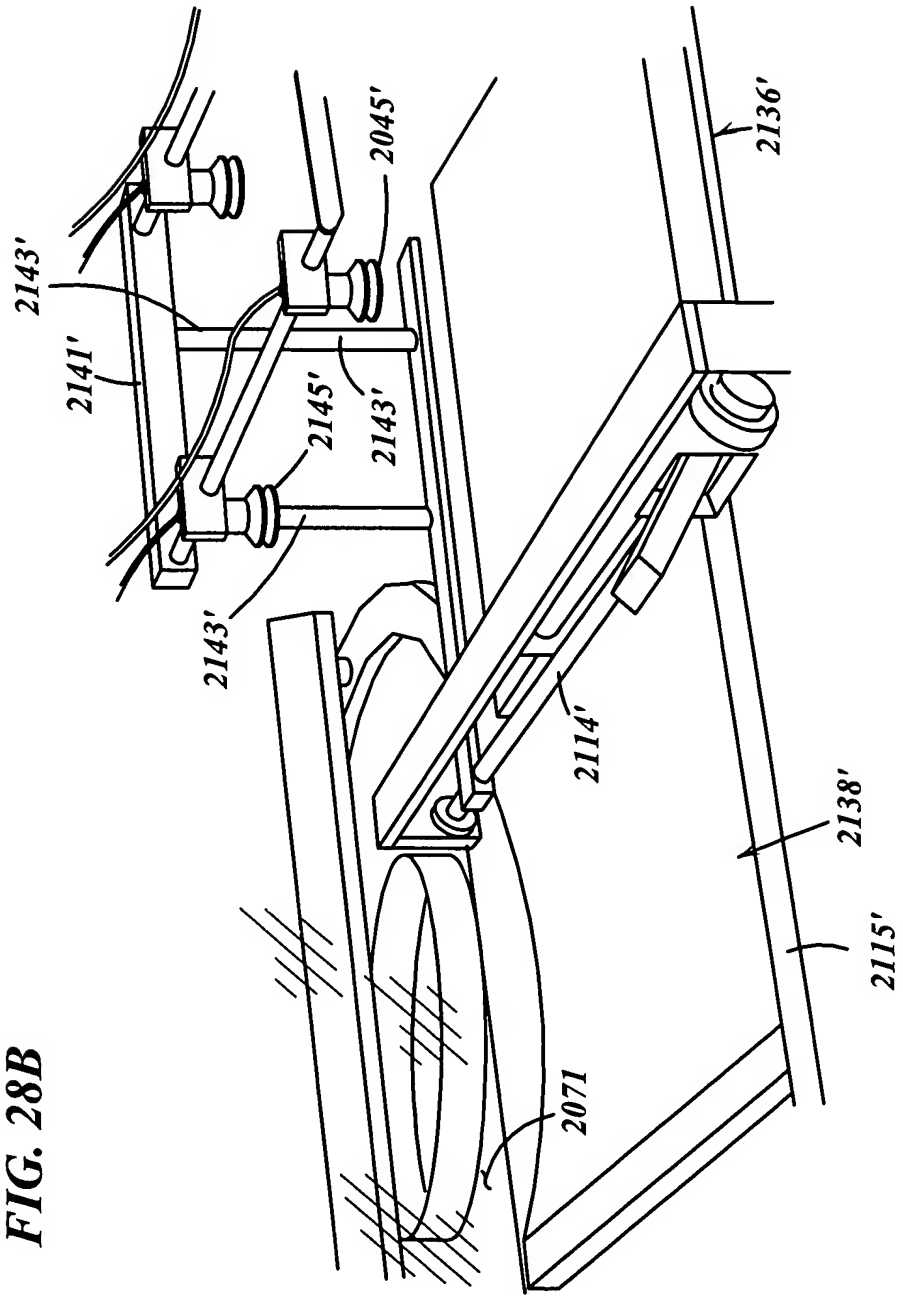


FIG. 28C

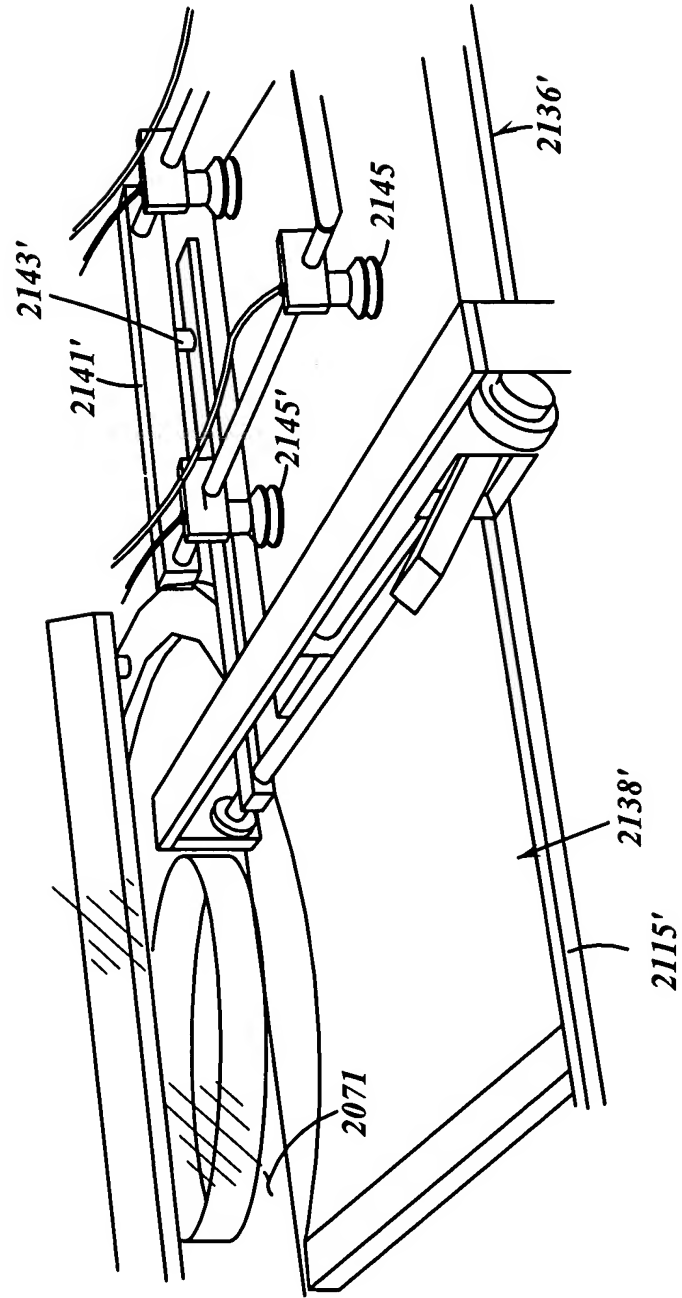


FIG. 28D

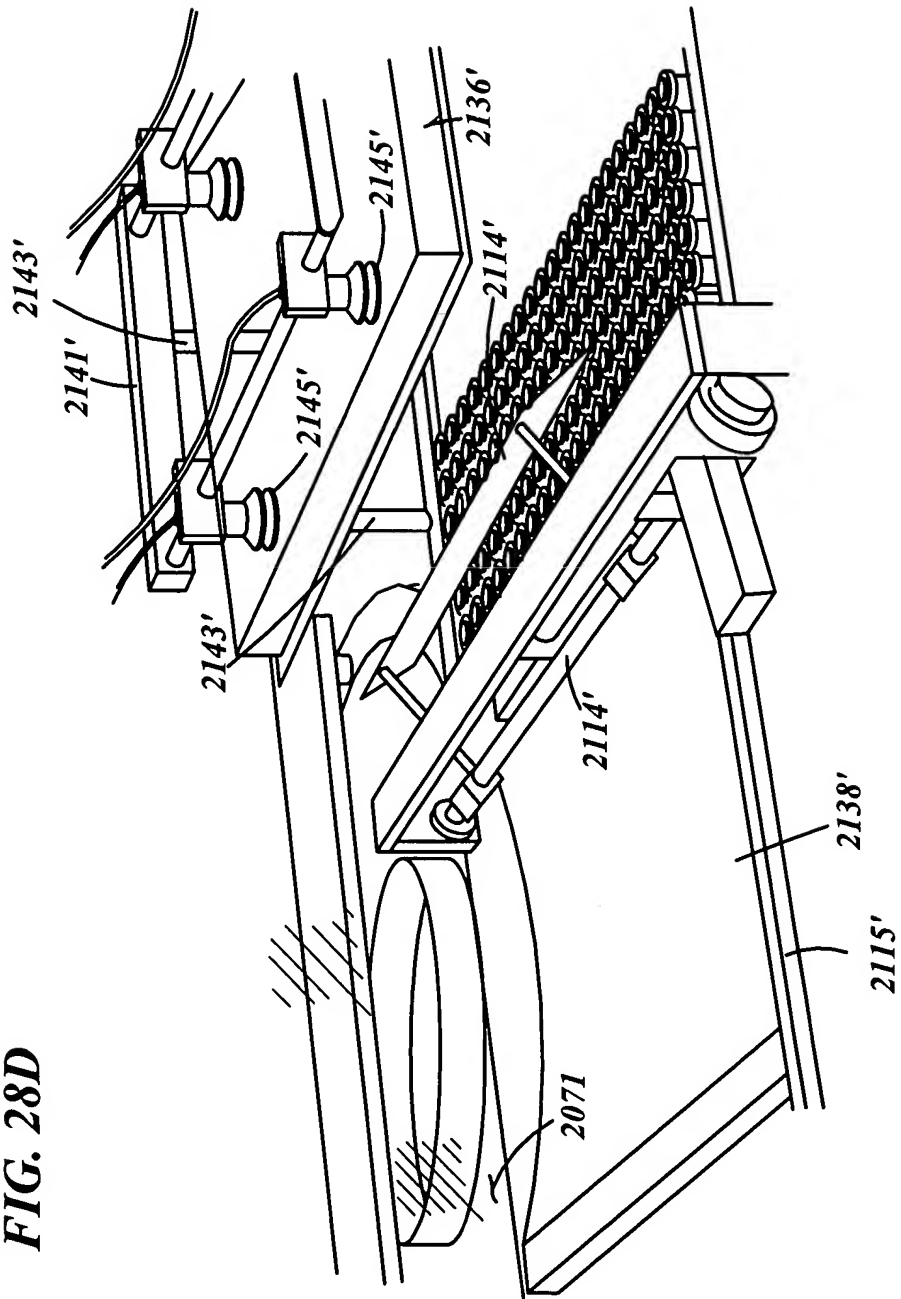


FIG. 28E

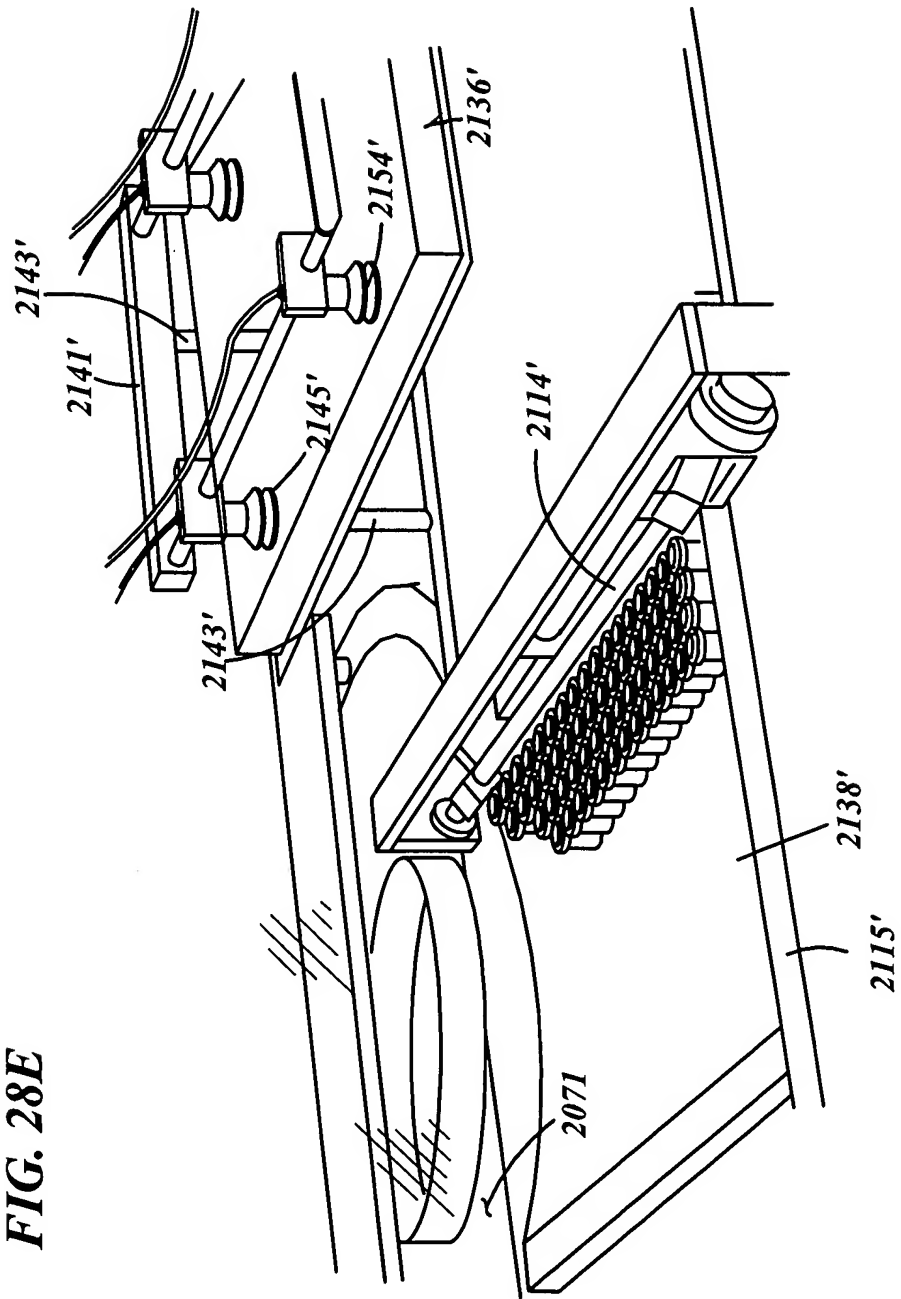


FIG. 28F

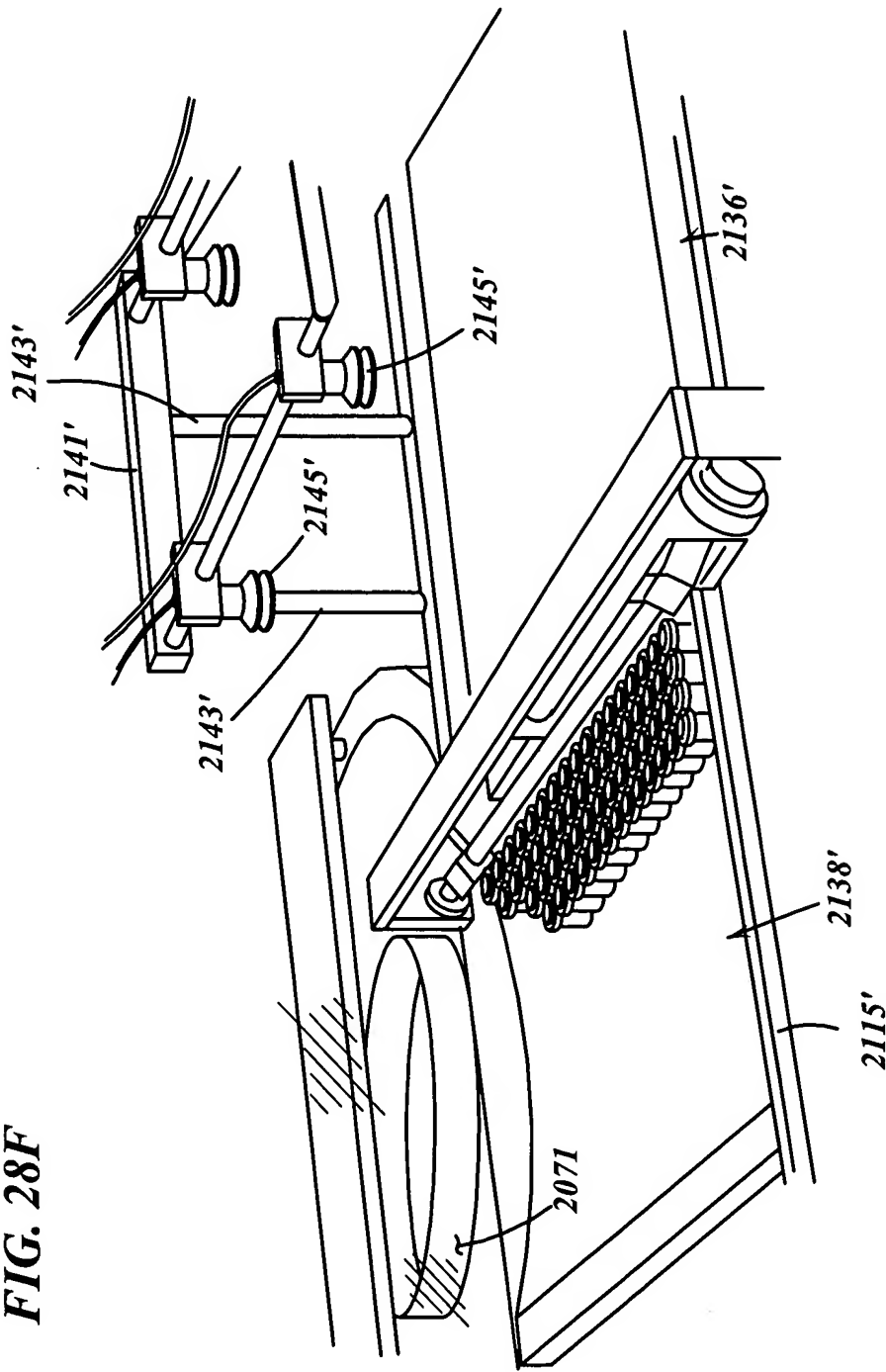


FIG. 28G

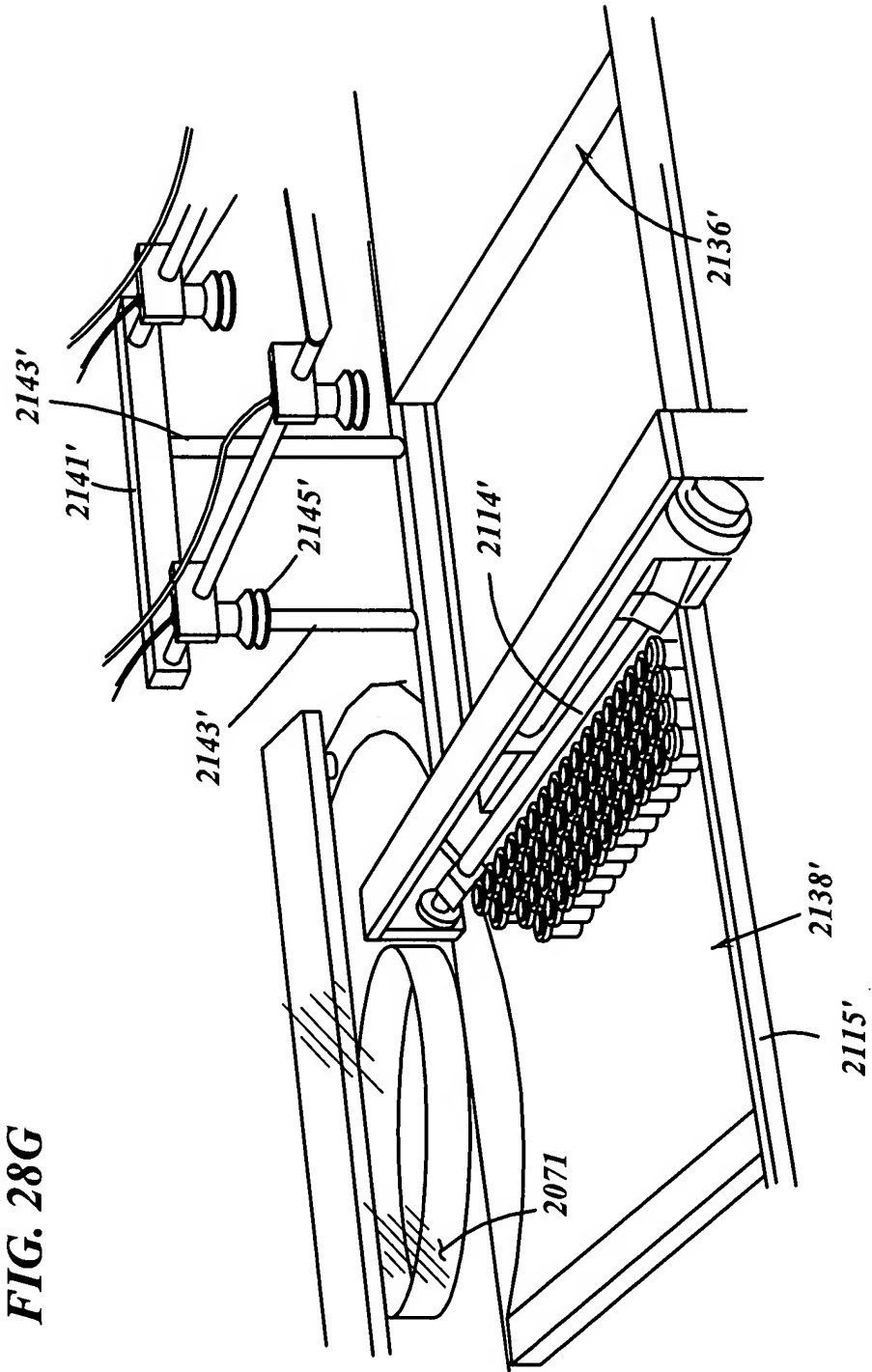


FIG. 28H

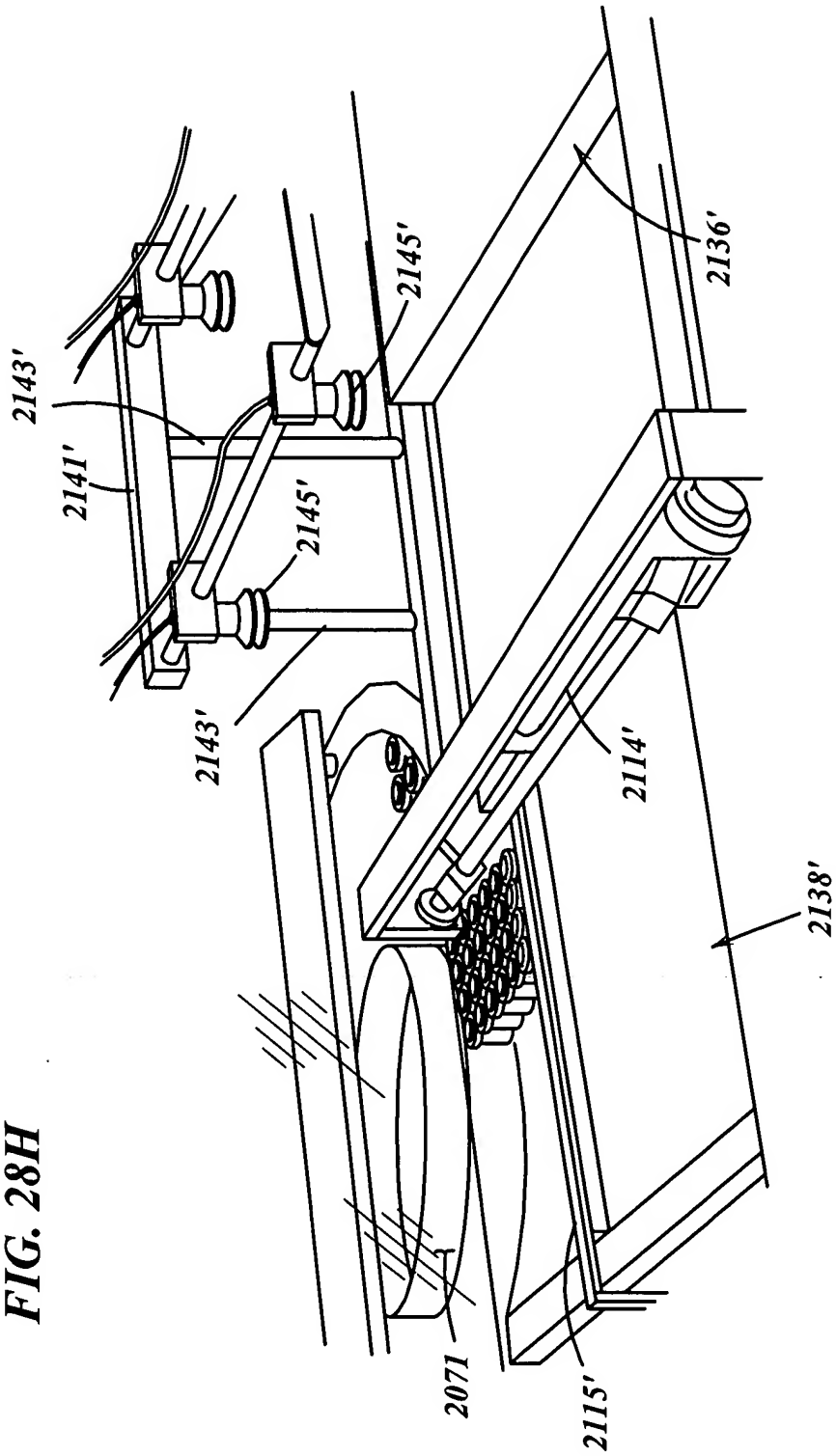


FIG. 28I

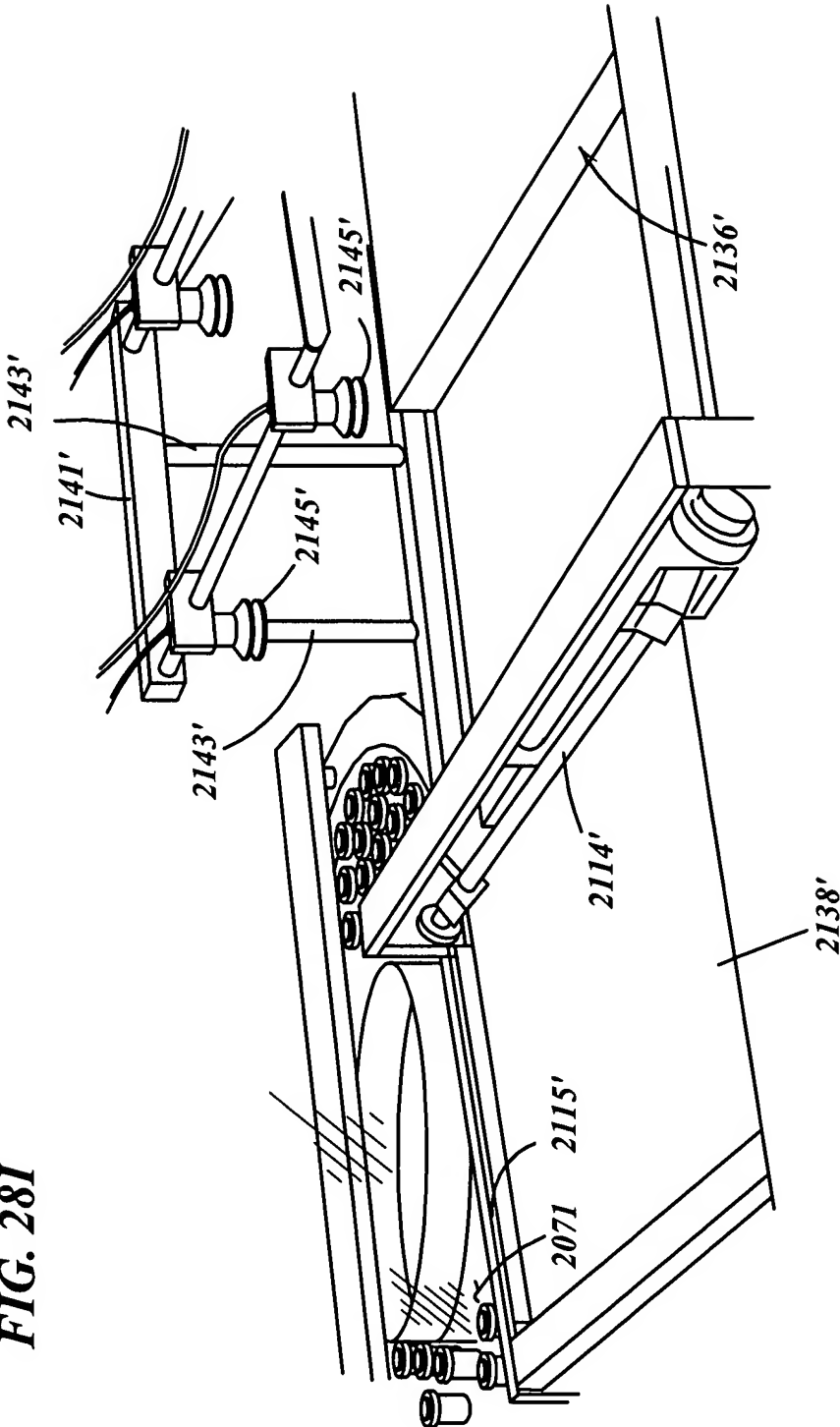
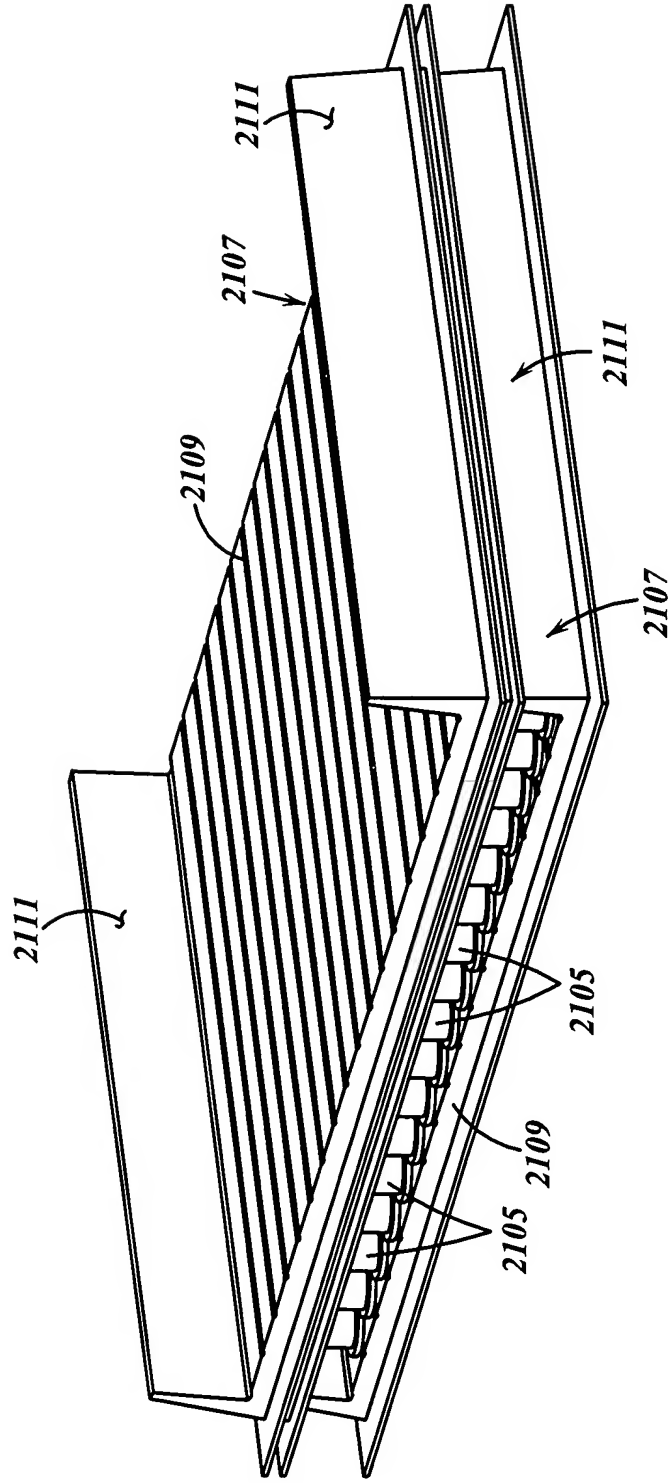
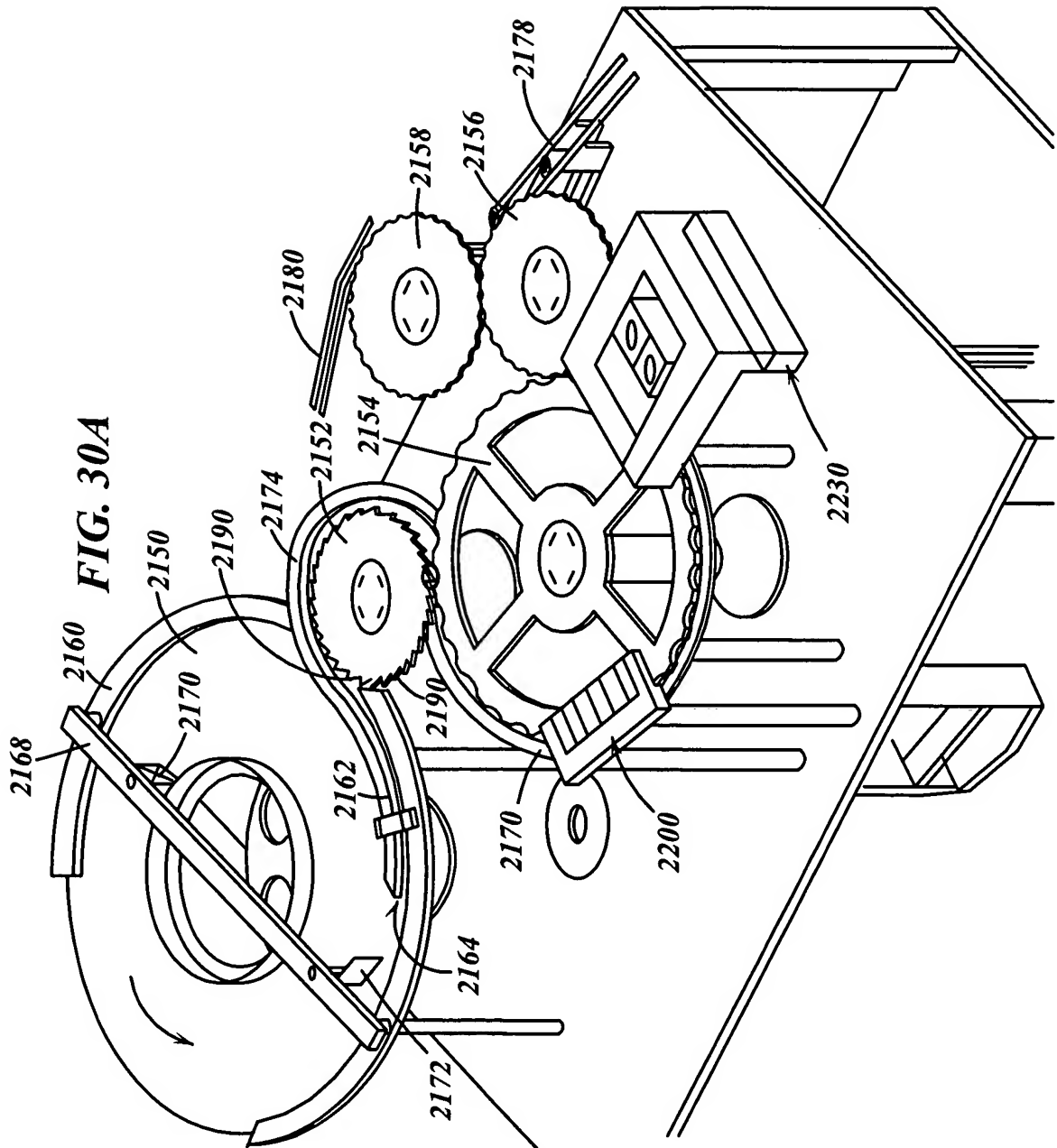


FIG. 29





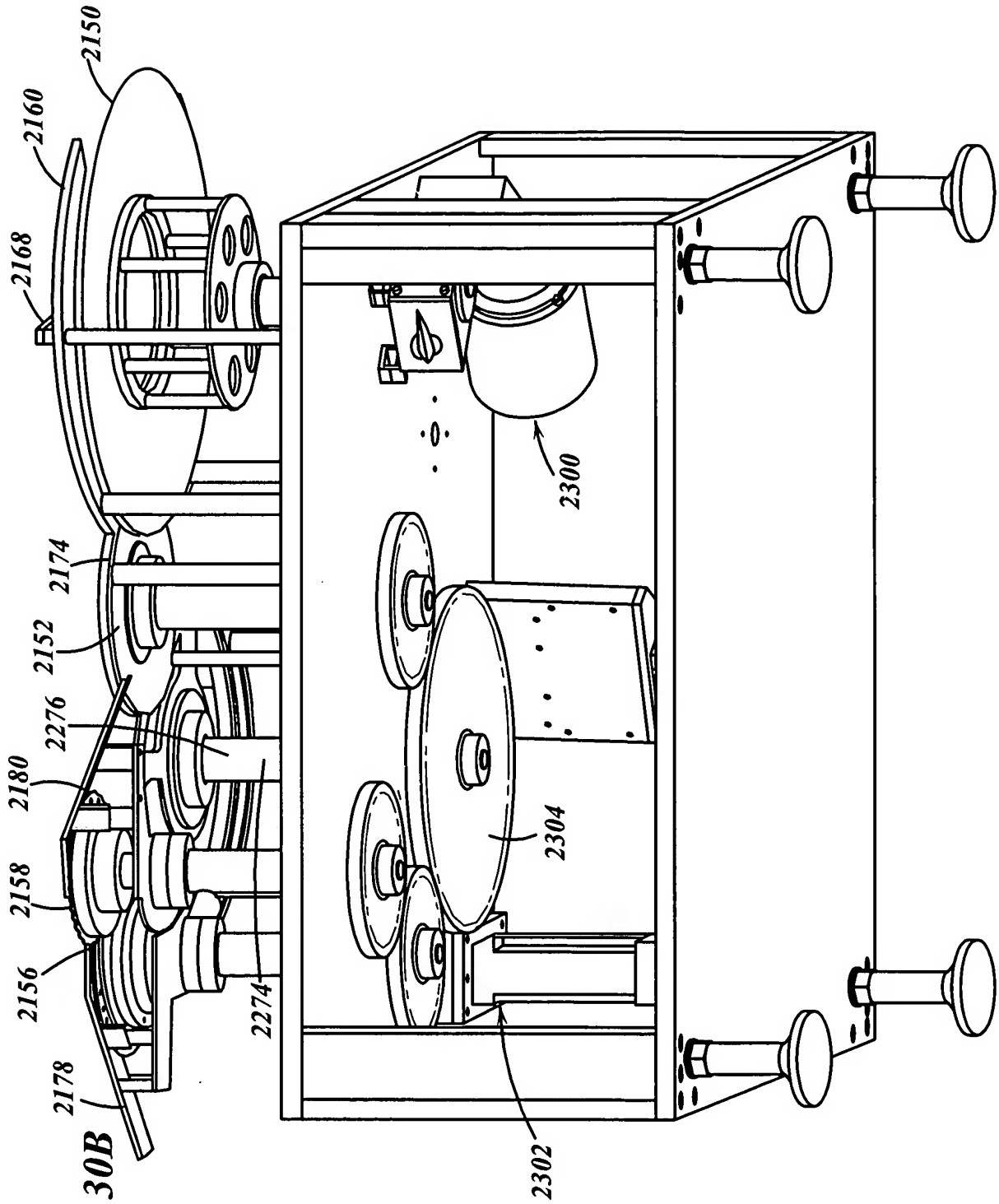
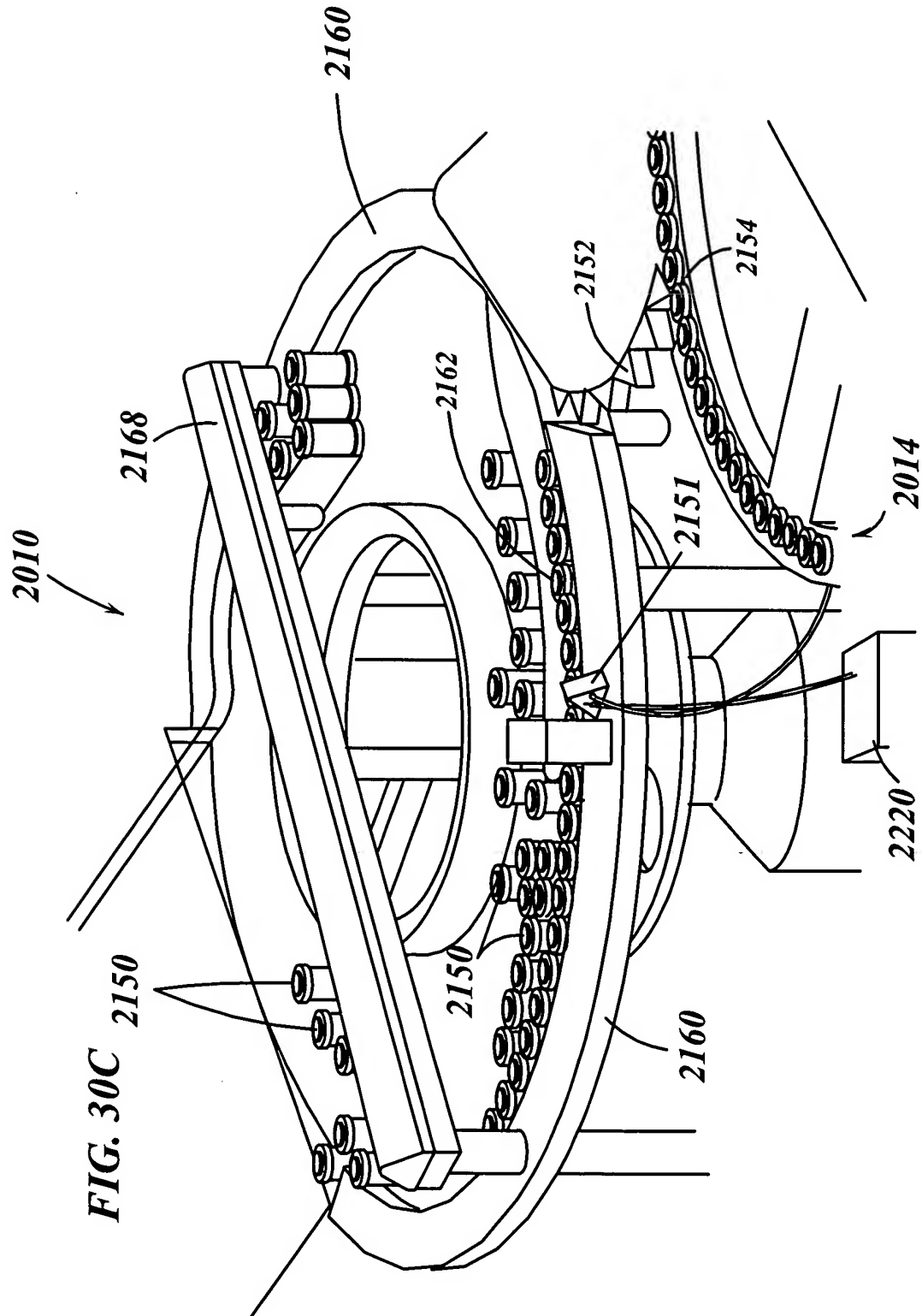


FIG. 30B



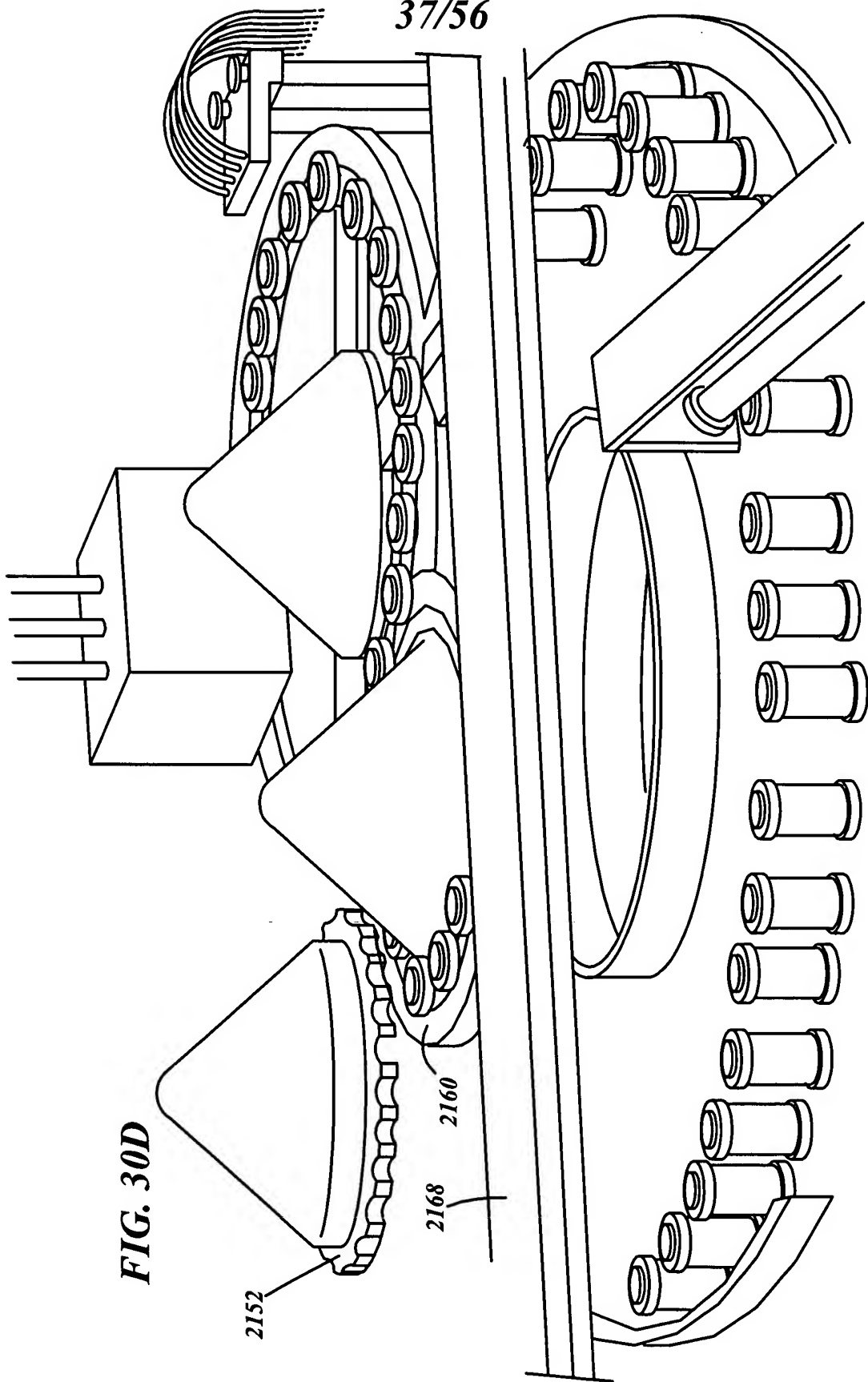


FIG. 30D

FIG. 30E

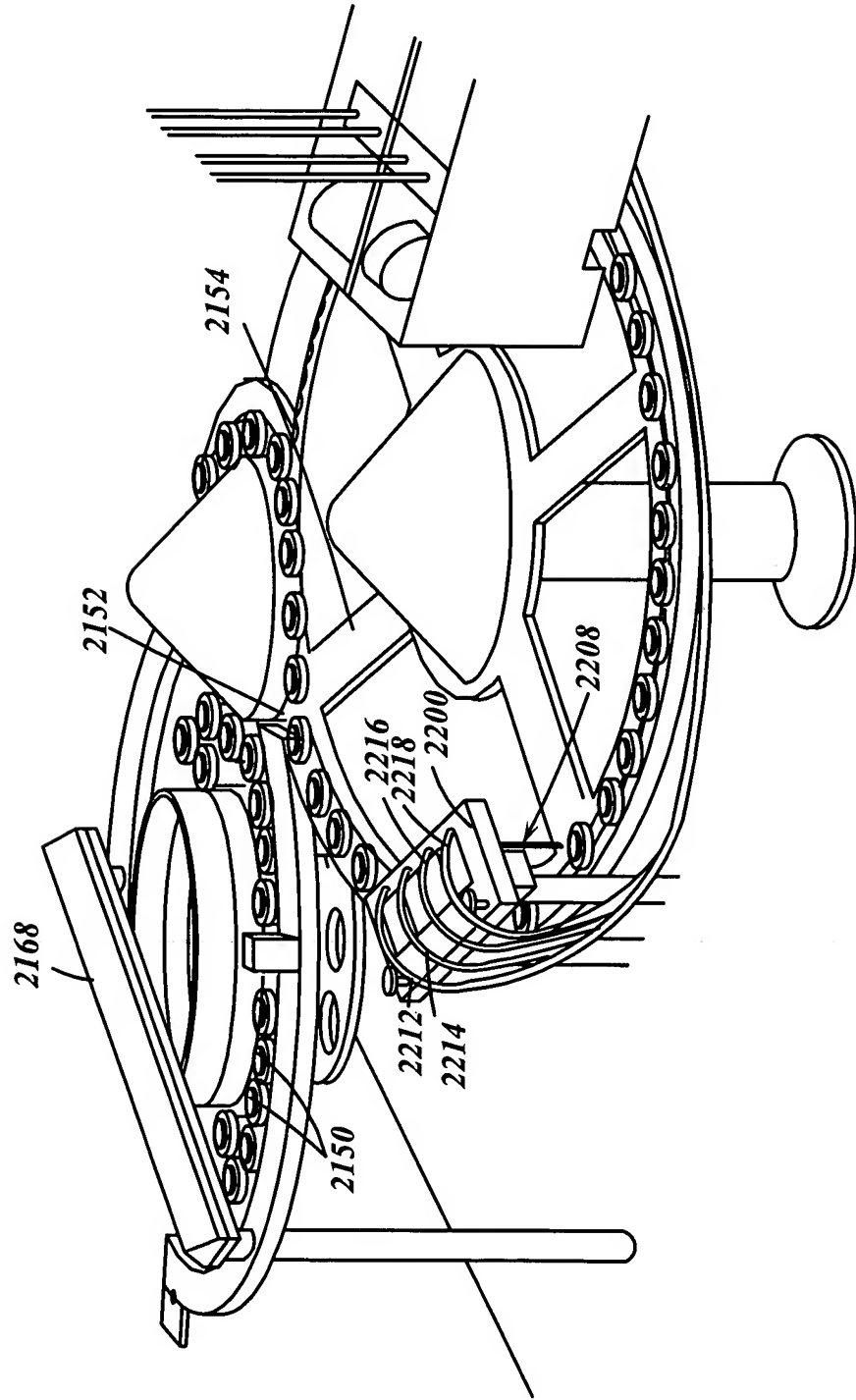


FIG. 30F

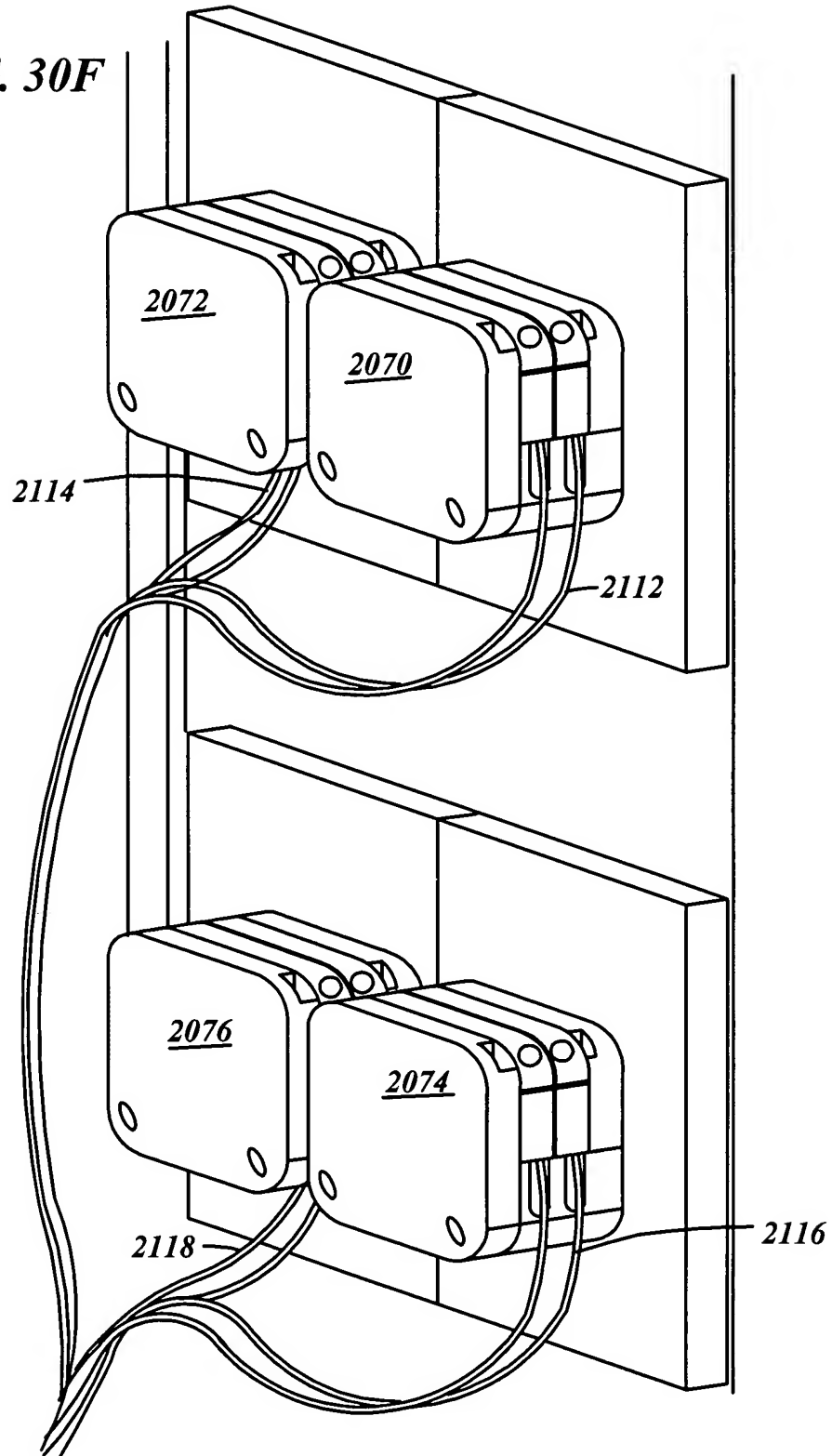
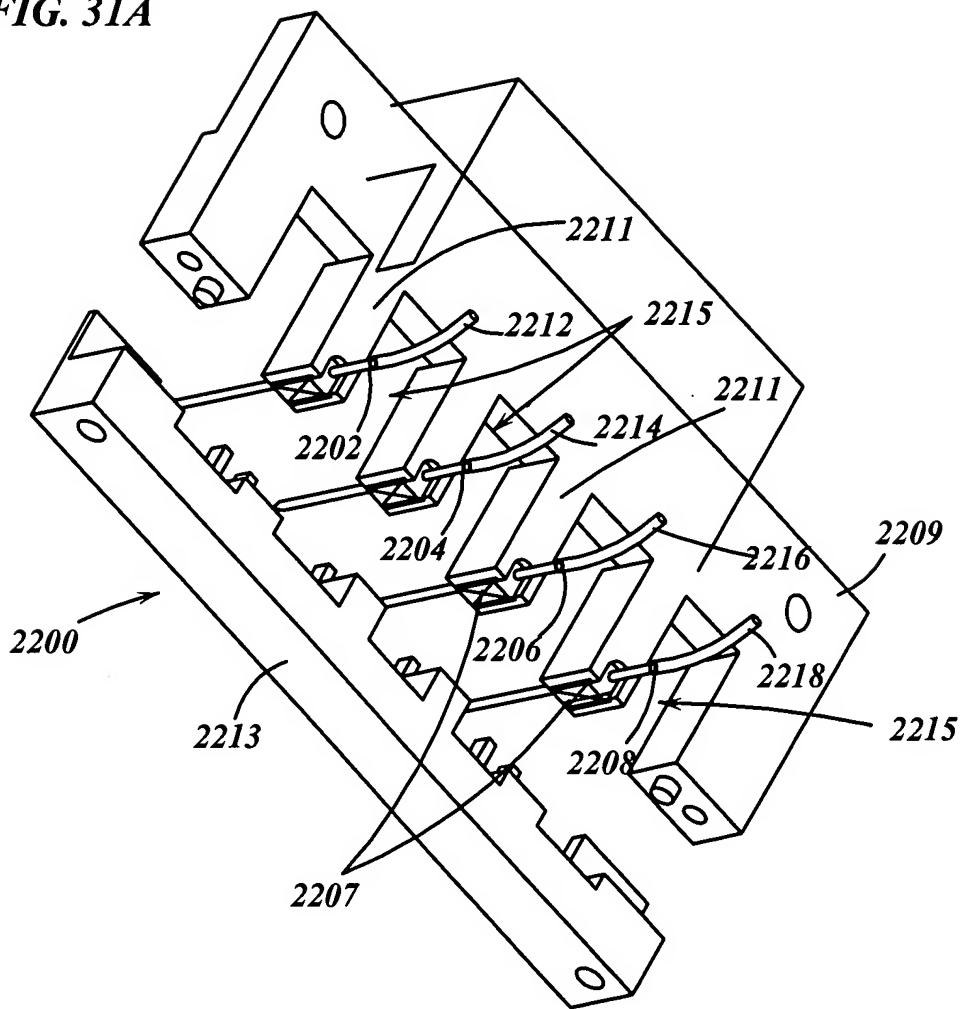


FIG. 31A



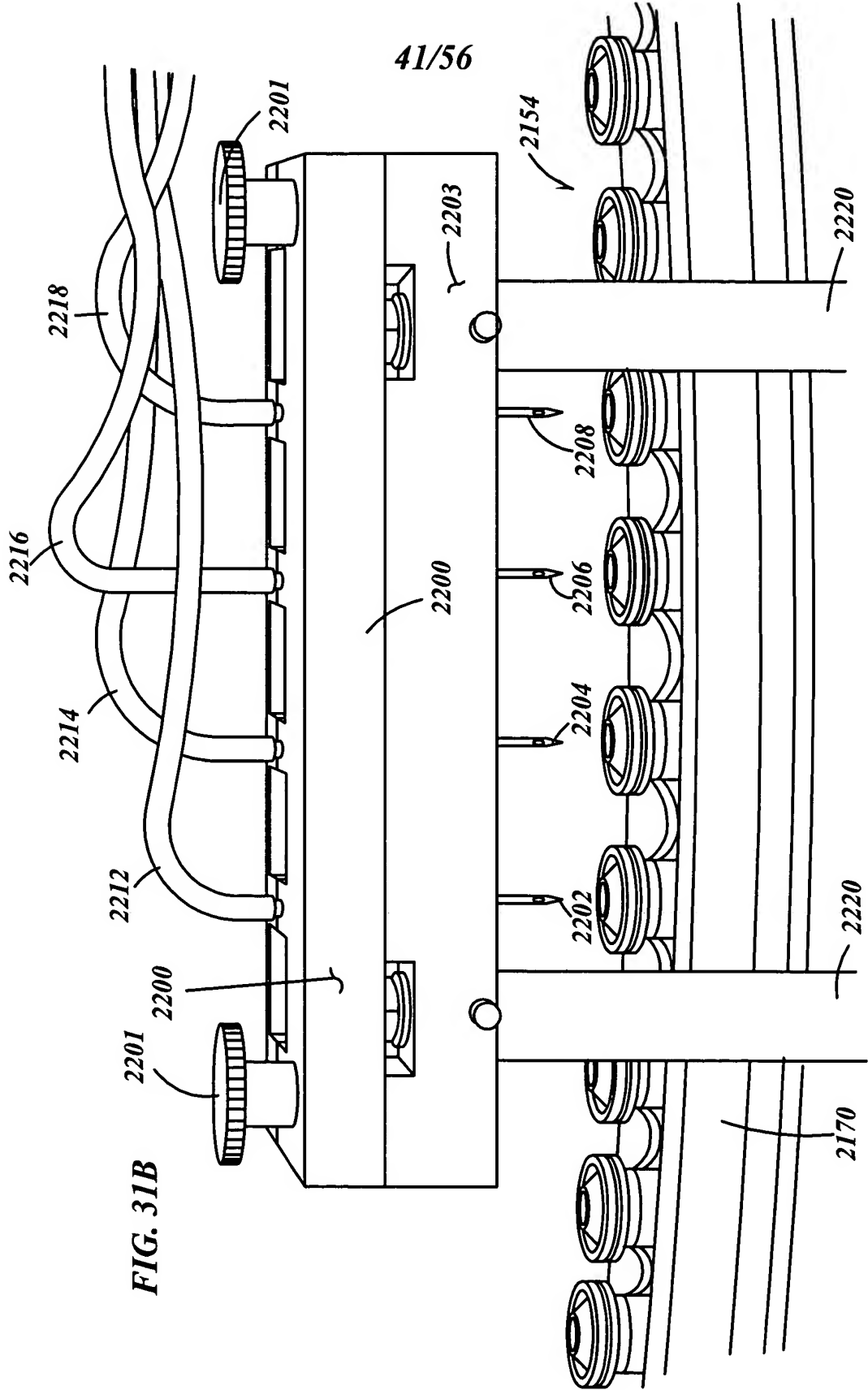


FIG. 31B

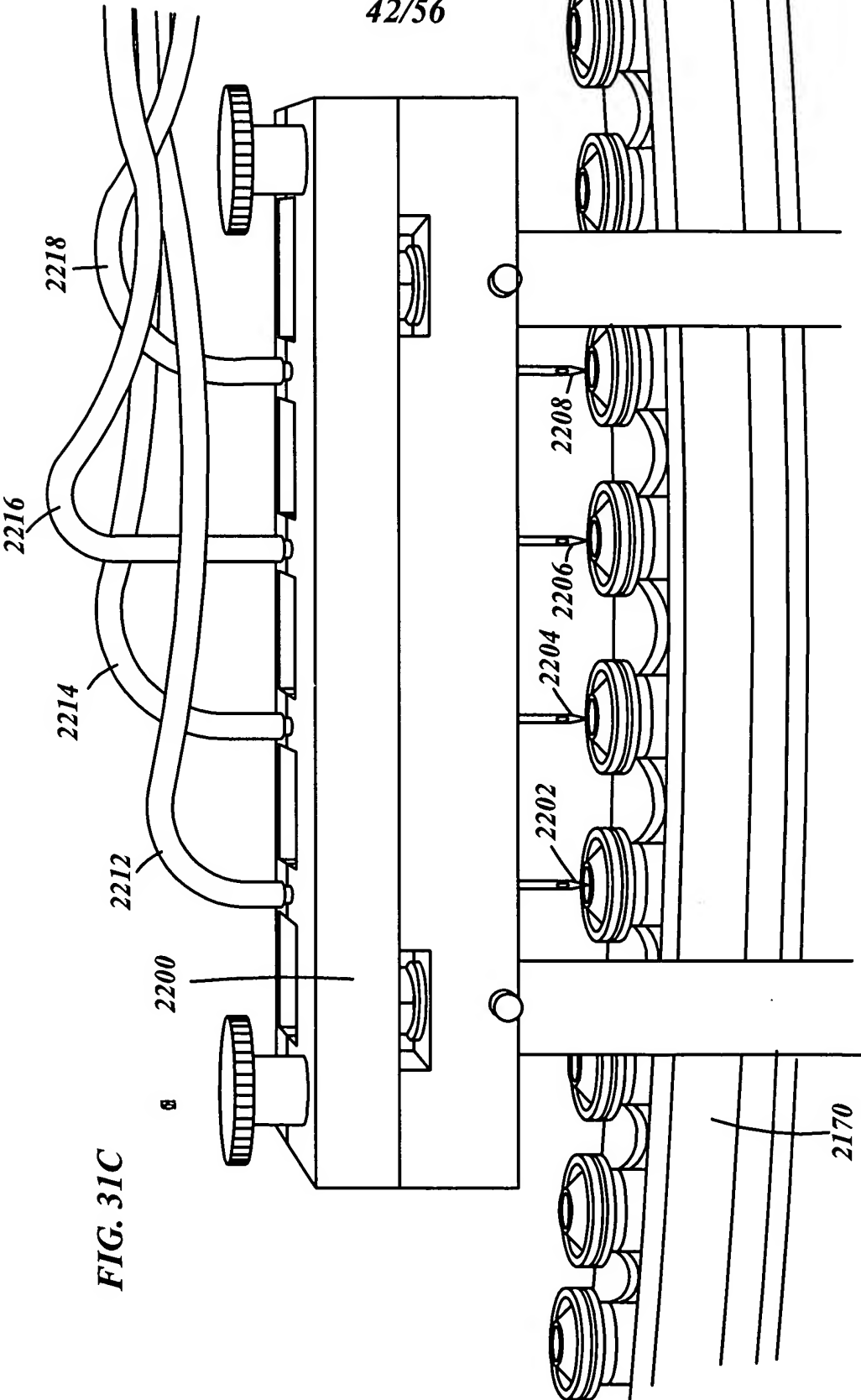


FIG. 31C

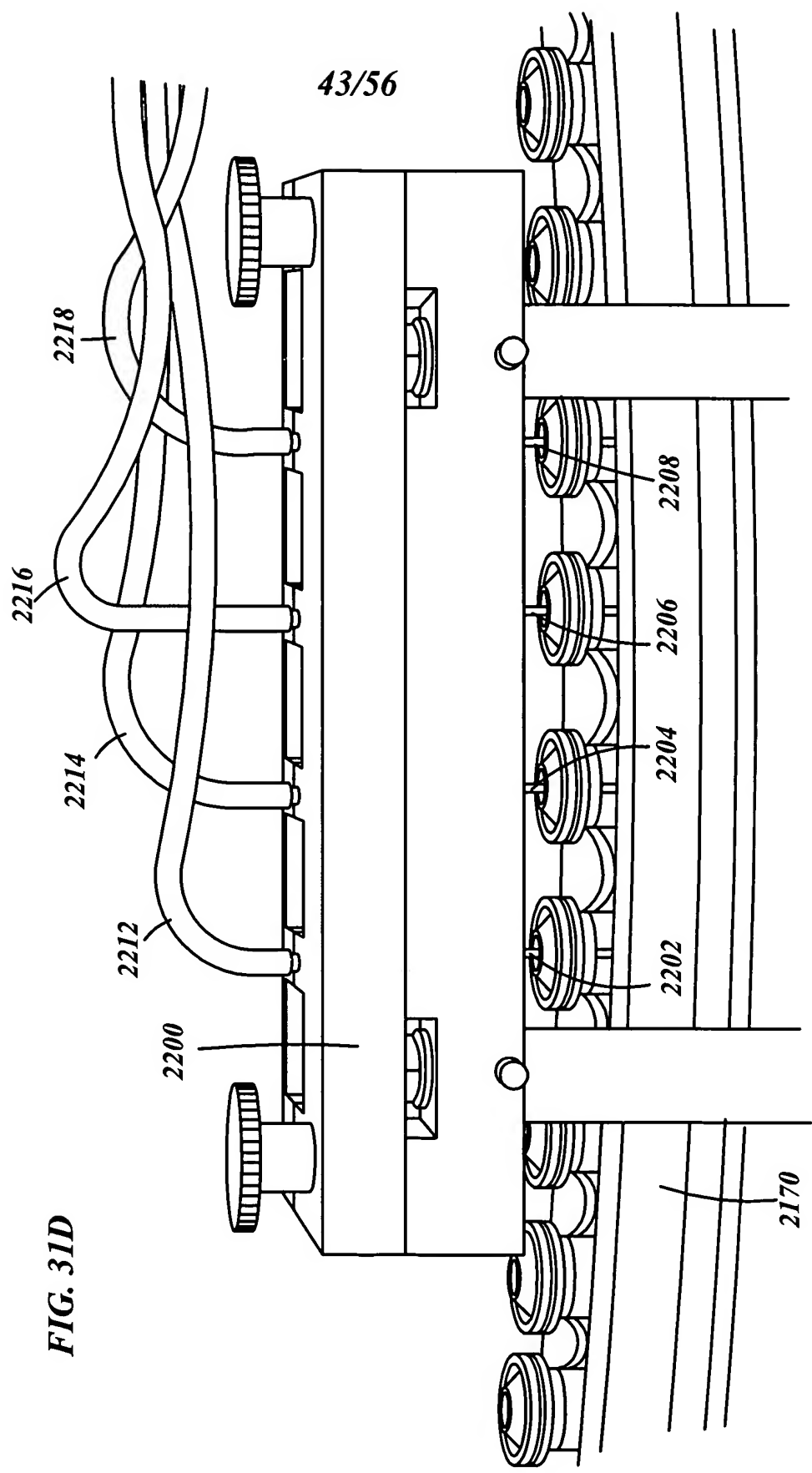


FIG. 31D

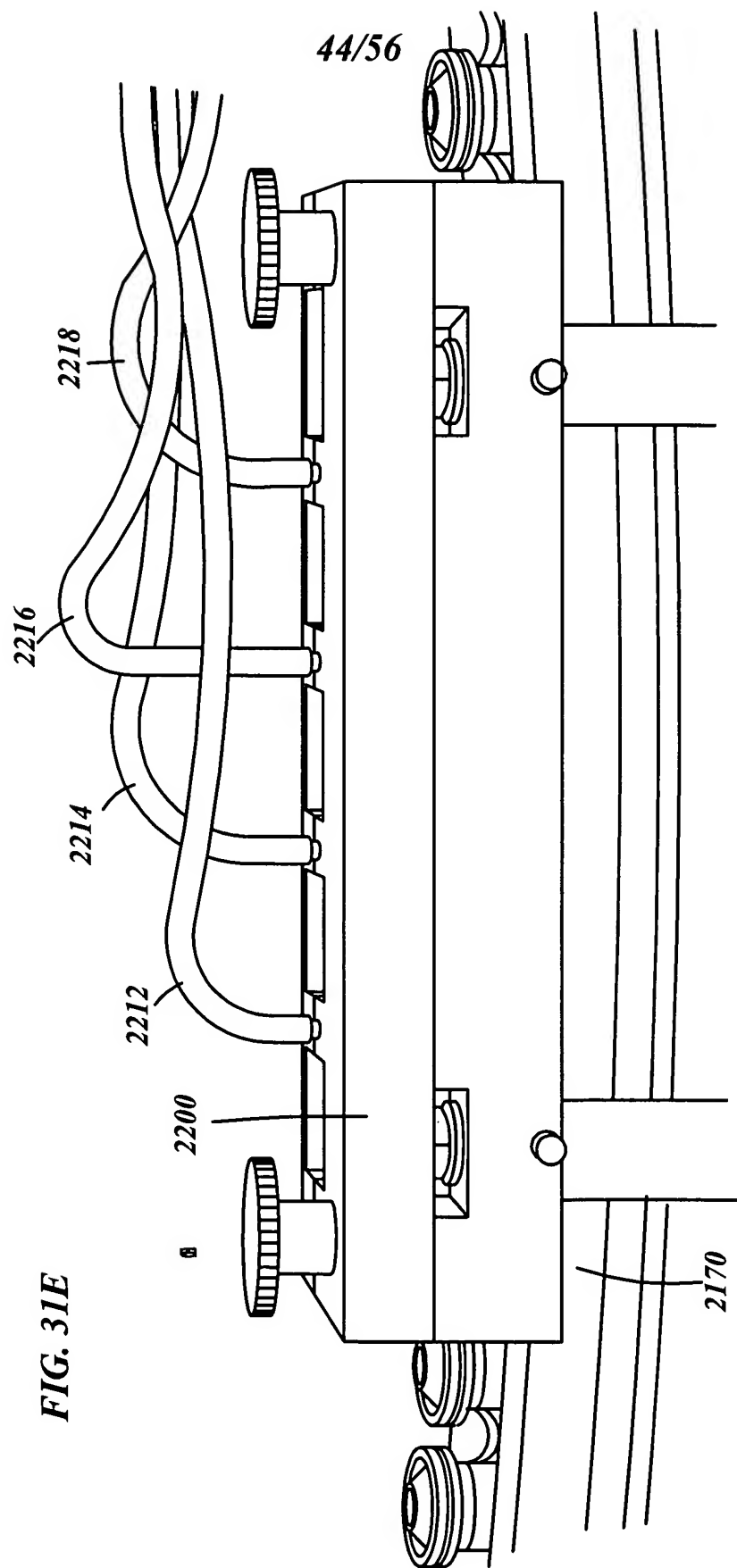


FIG. 31E

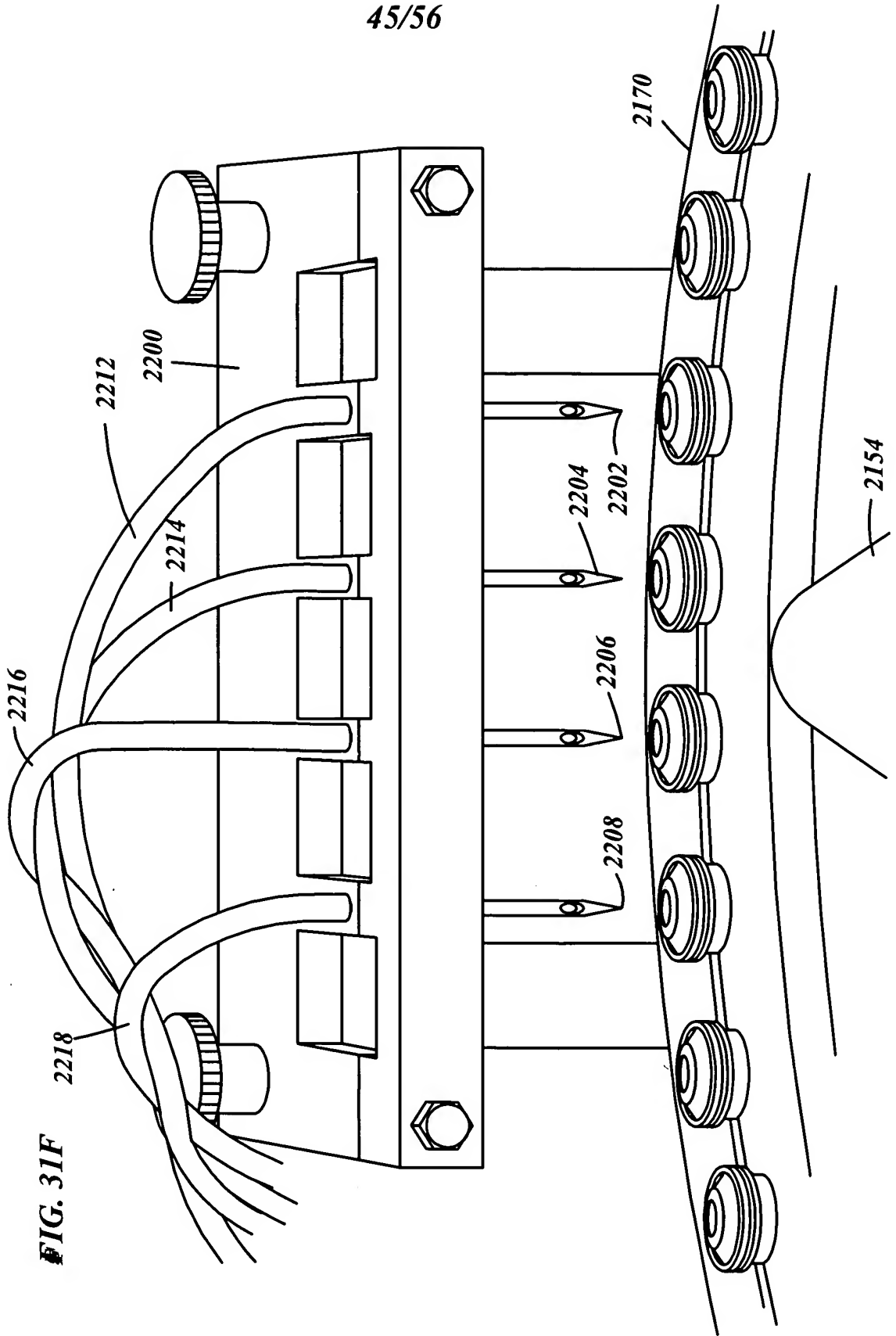


FIG. 31G
E

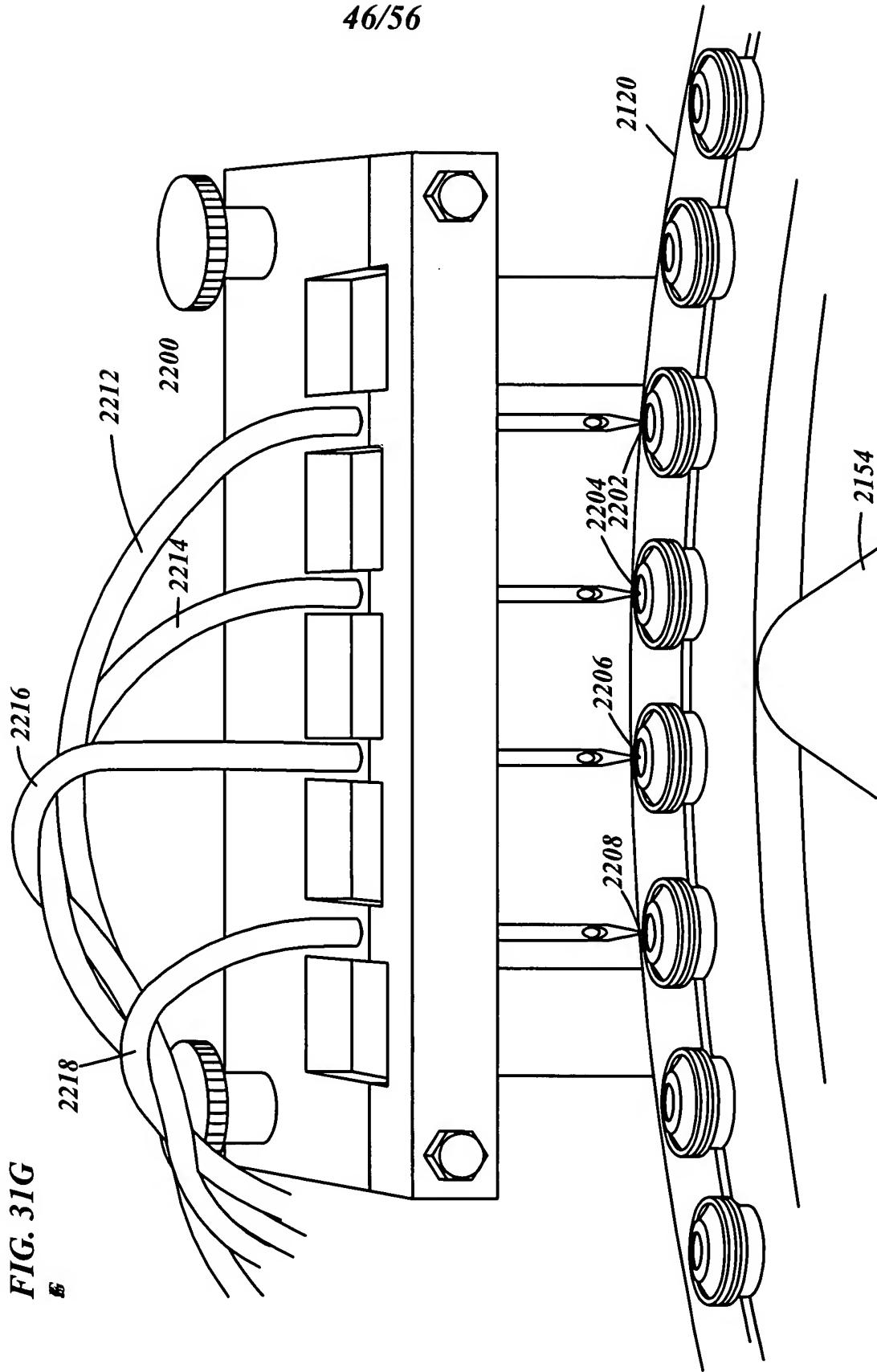


FIG. 31H

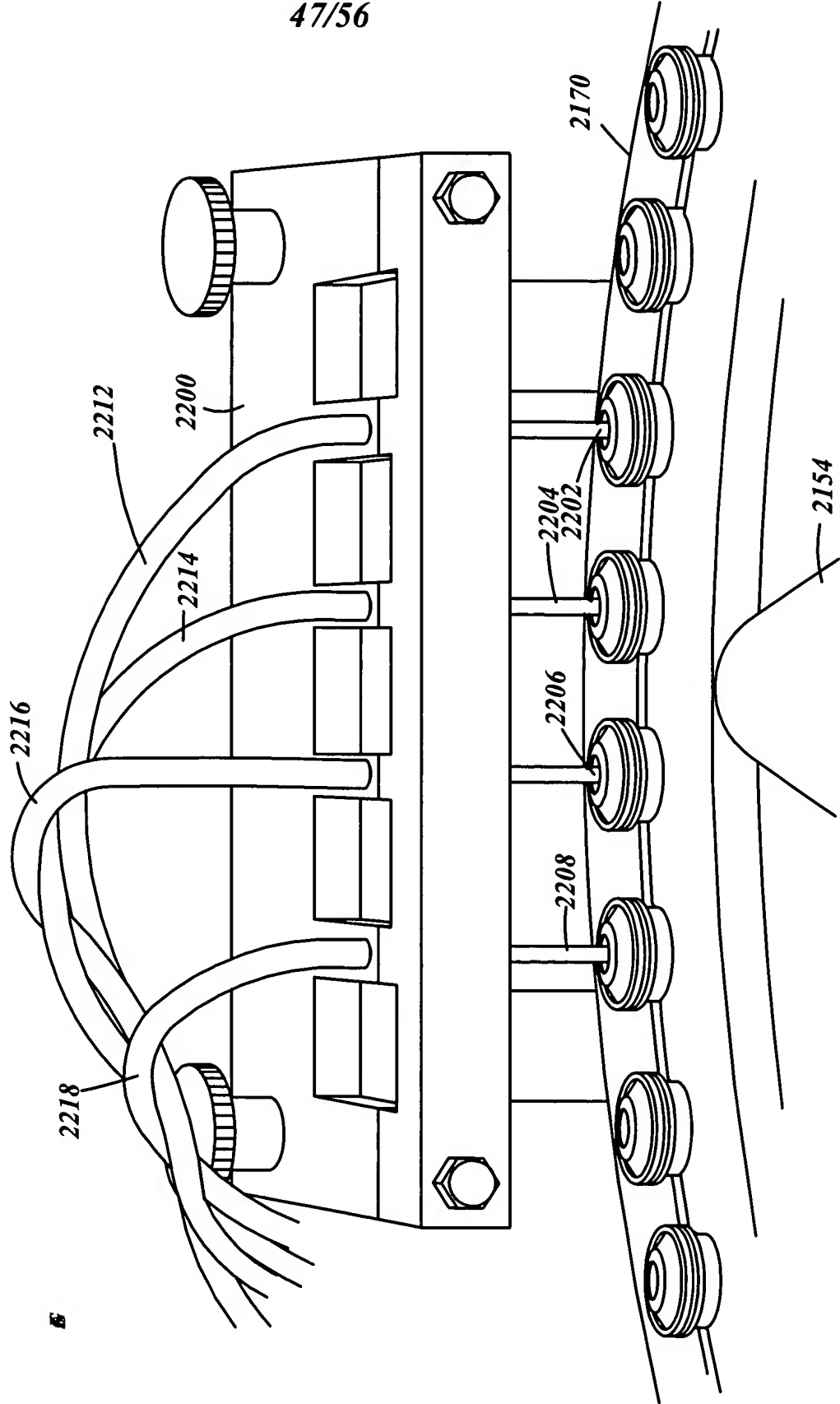


FIG. 32

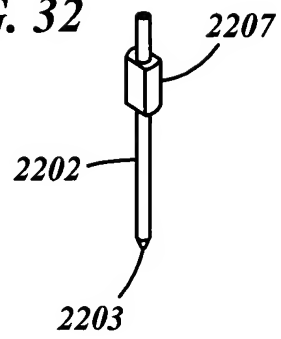


FIG. 33B

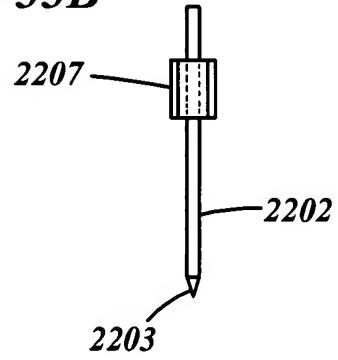


FIG. 33A

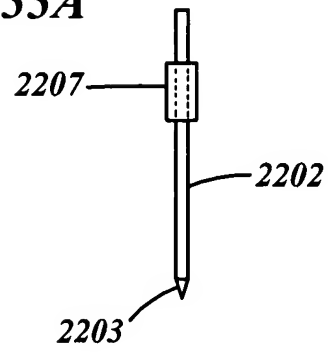


FIG. 34

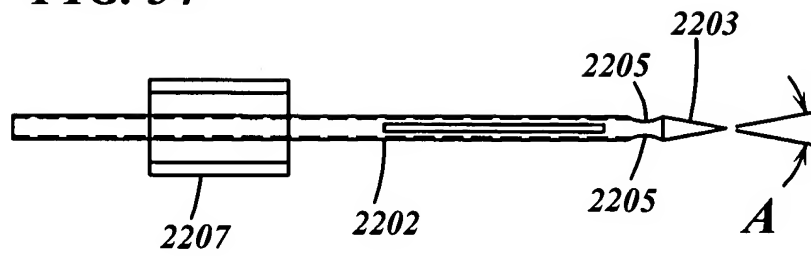


FIG. 35

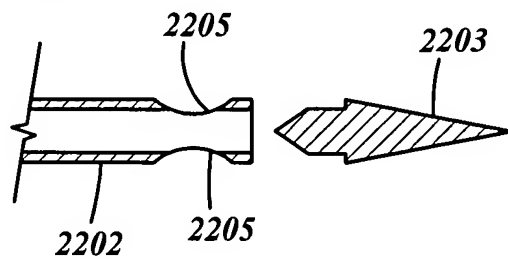
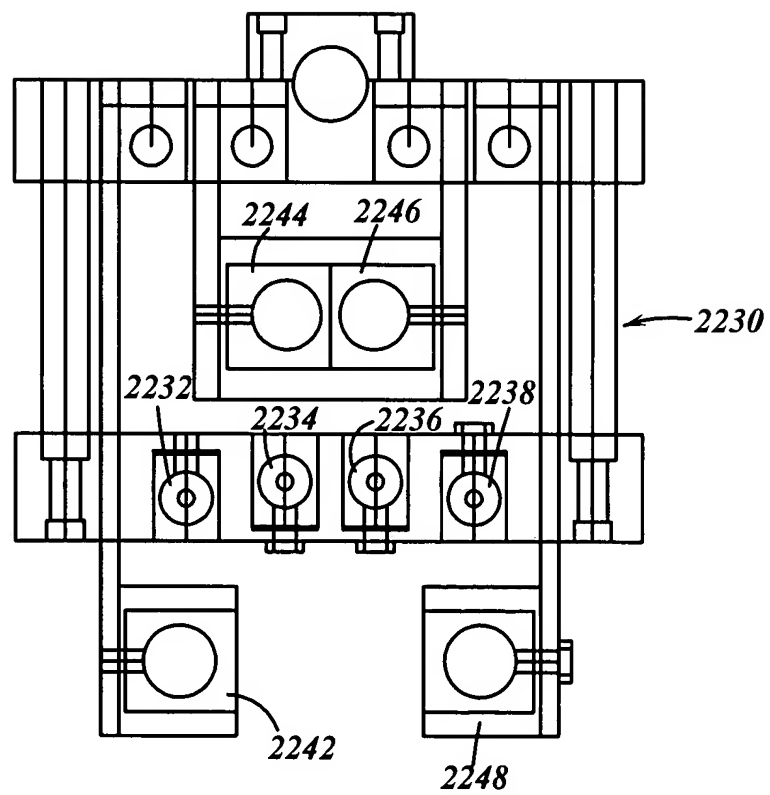


FIG. 36



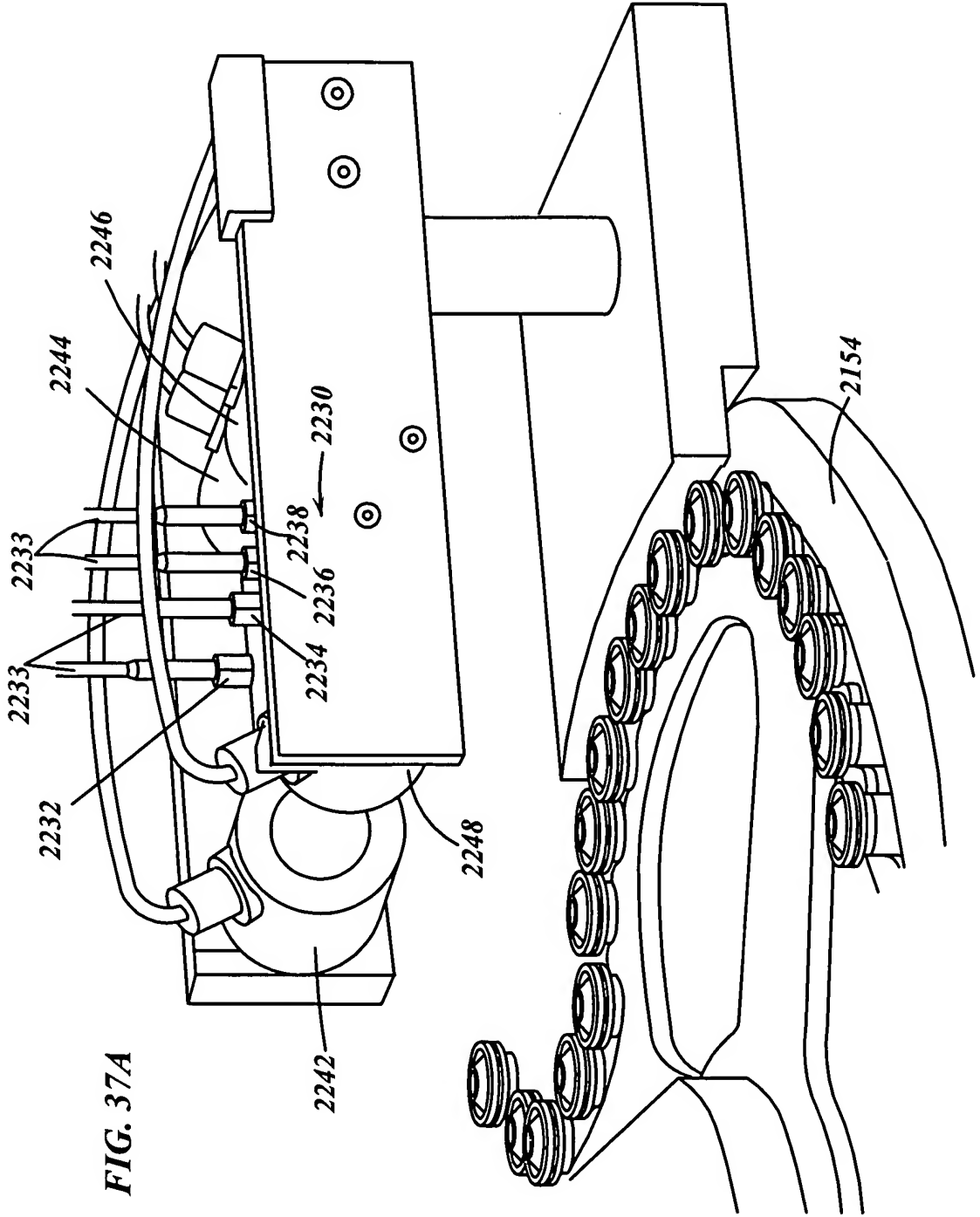


FIG. 37A

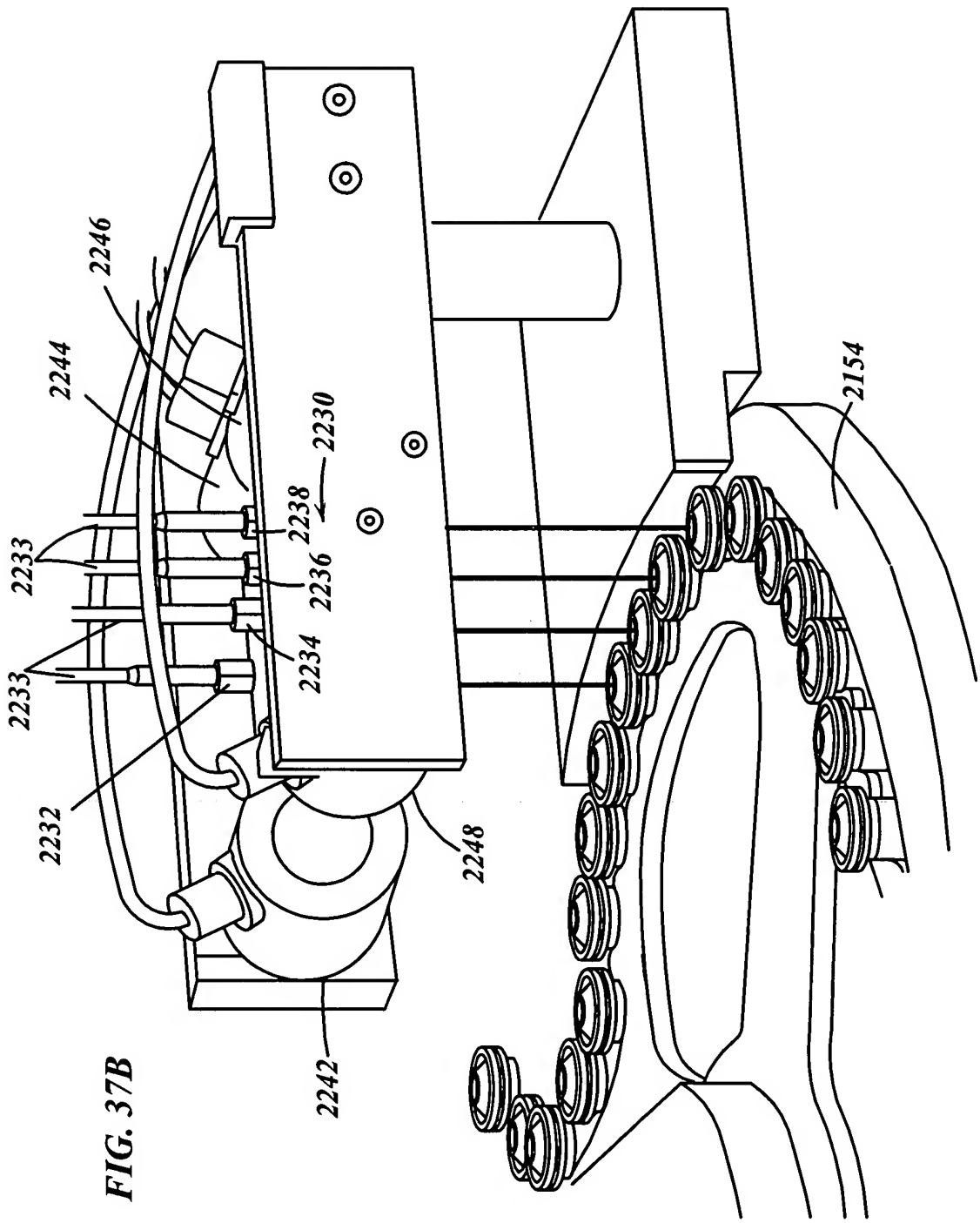


FIG. 37B

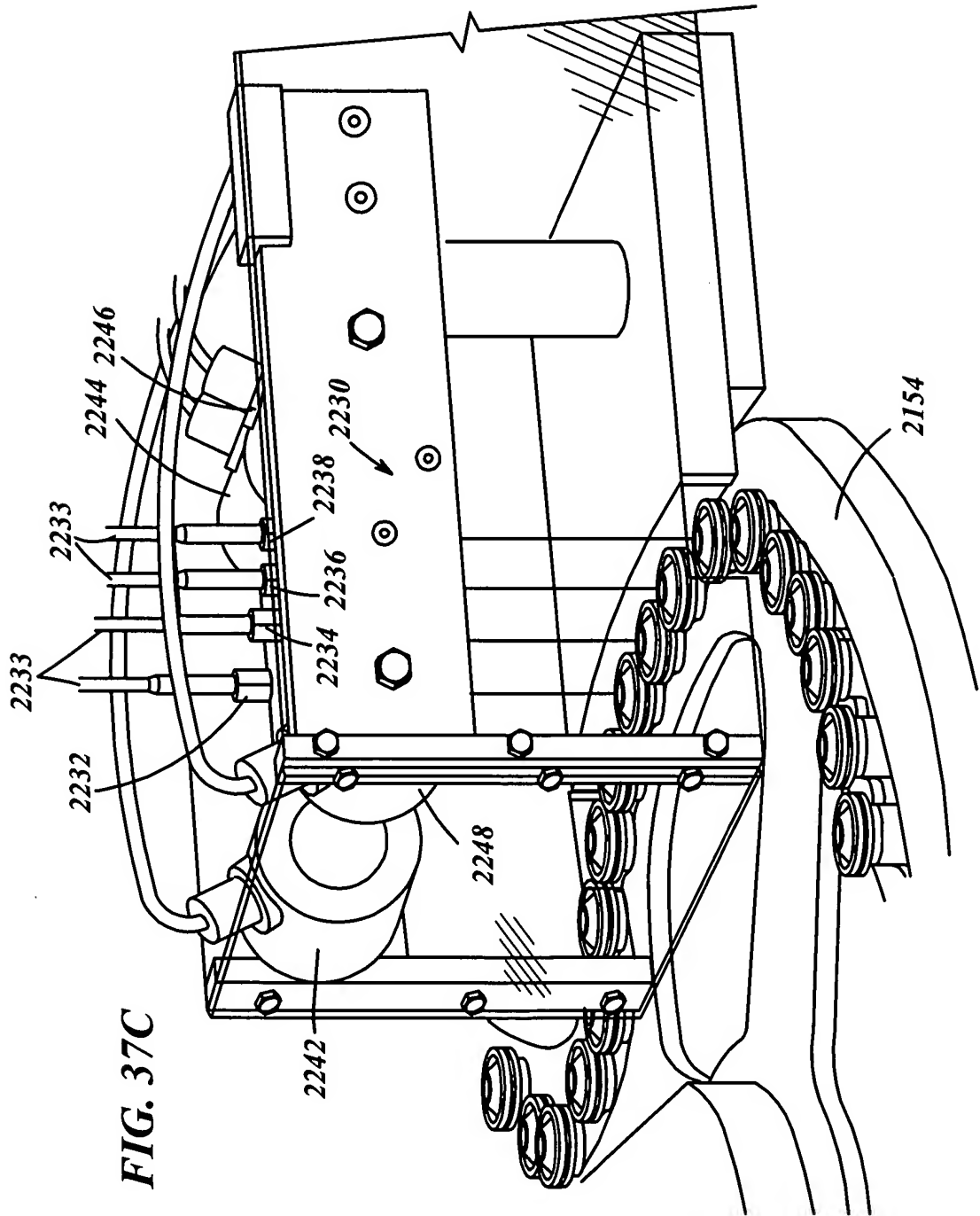


FIG. 37D

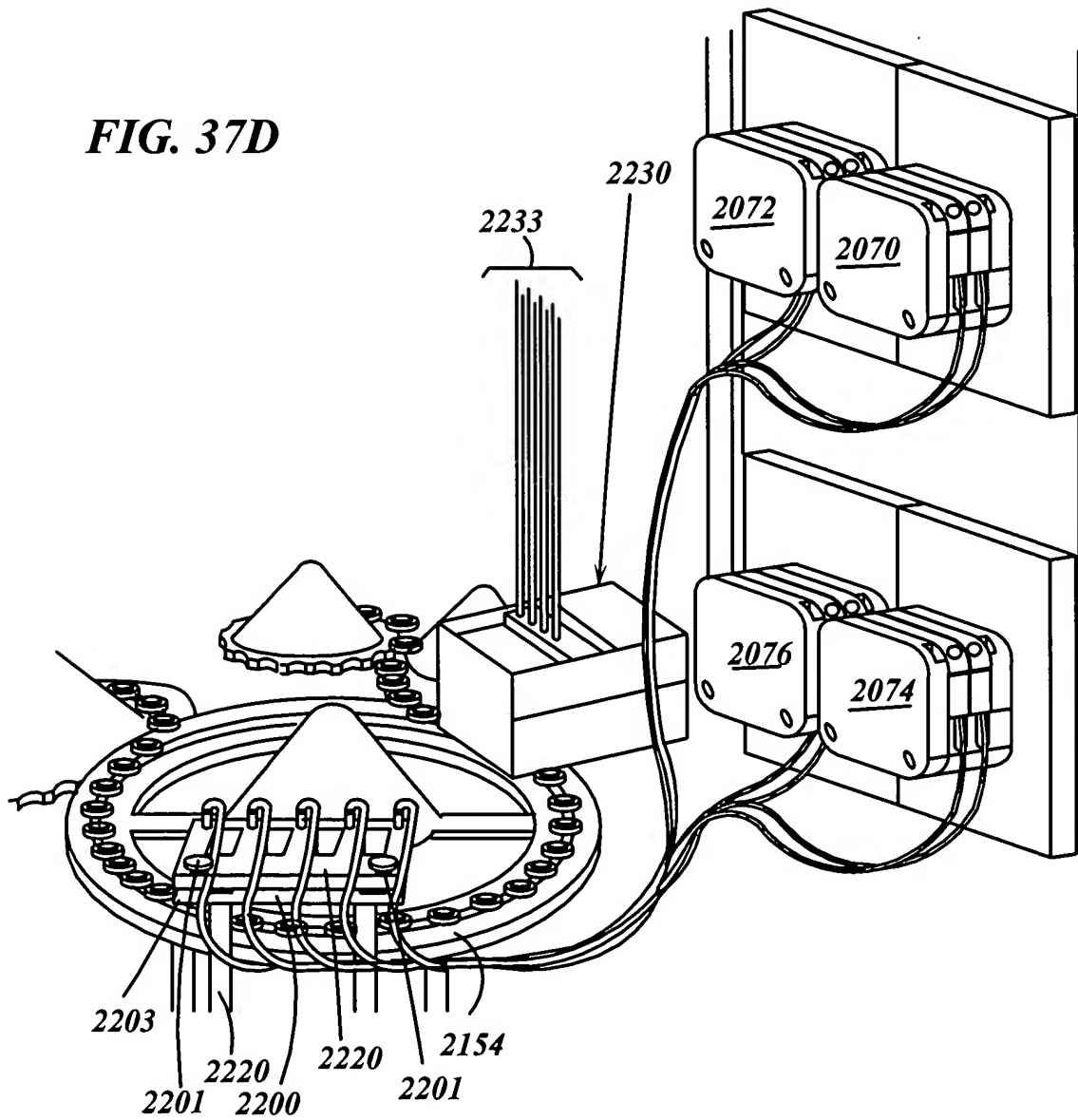


FIG. 38

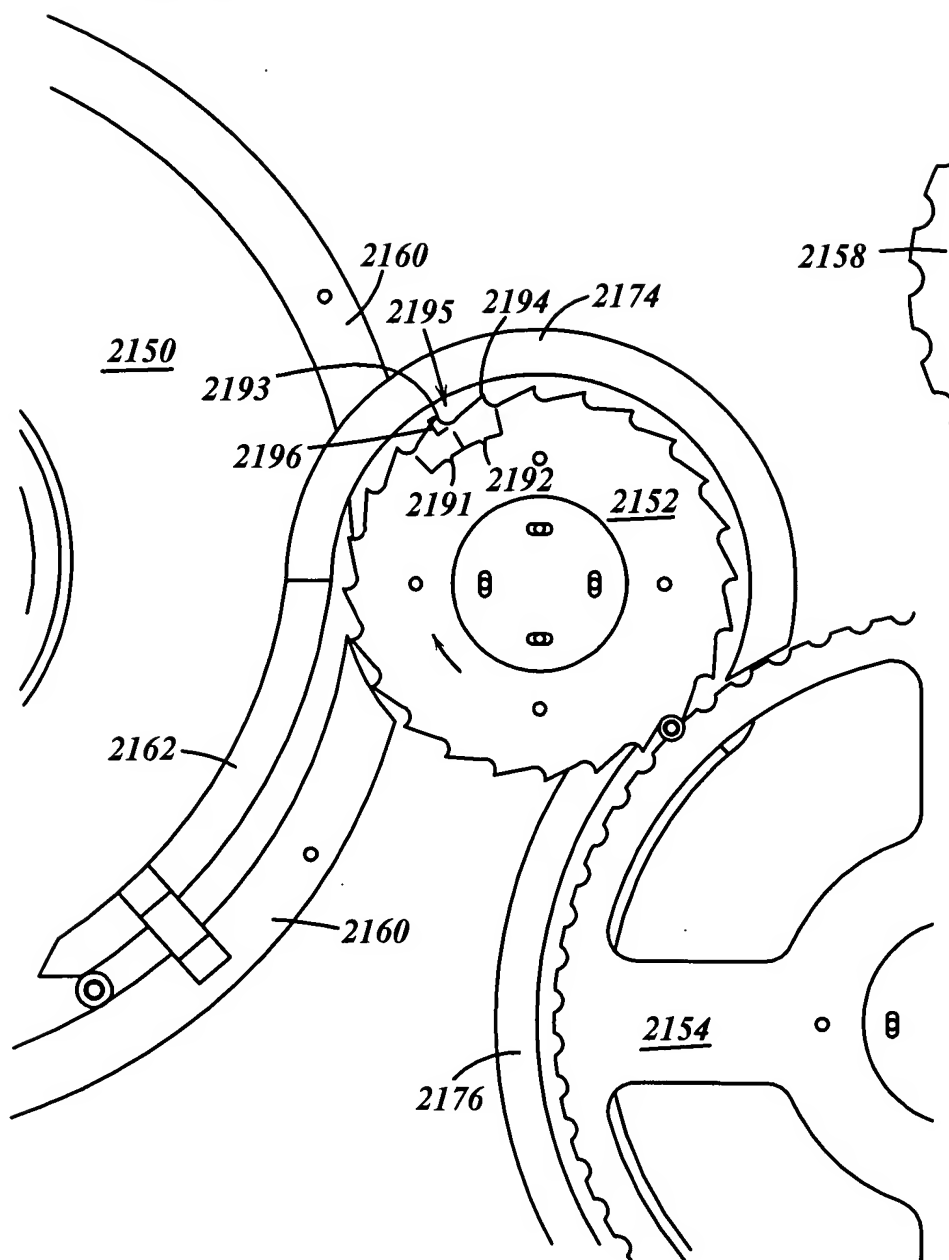


FIG. 39A

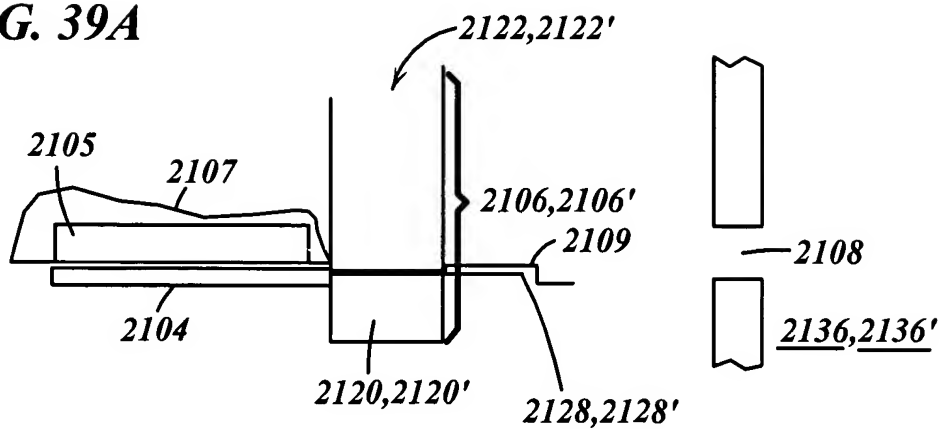


FIG. 39B

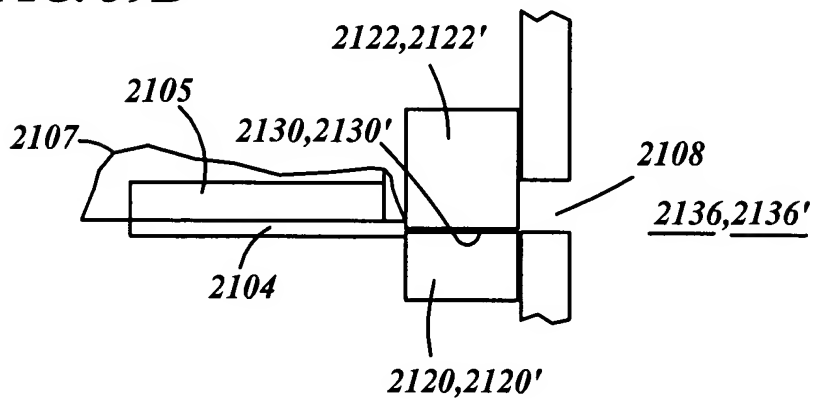


FIG. 39C

